

HATC60 DUAL POWER ATS CONTROLLER USER MANUAL



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SmartGen众智 Chinese trademark

SmartGen English trademark

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Date	Version	Note
2019-01-19	1.0	Original release.
2010 06 12	1 1	Fixed overview contents and describe this device as dedication for
2019-06-13	1.1	Socomec ATS.
2019-09-03	1.2	Fixed a parameter in Switch Settings.
2020-06-01	1.3	Fixed DC power supply range to (12-48)V.
2021 05 06	1 /	Fixed the front panel picture of controller;
2021-05-00	1.4	Upgraded the translation, font, header and footer of the manual.
2022-08-29	1.5	Updated company logo and manual format.

Table 1 Software Version



CONTENT

2 PERFORMANCE AND CHARACTERISTICS 5 3 SPECIFICATION 6 4 MEASURE AND DISPLAY DATA 7 5 OPERATION 8 5.1 INDICATORS 8 5.1 INDICATORS 8 5.2 KEY FUNCTION DESCRIPTION 9 6 LCD DISPLAY 10 6.1 MAIN SCREEN 10 6.2 STATUS DESCRIPTION 11 6.3 MAIN MENU 14 7 GENSET START/STOP OPERATION 14 7.1 PANEL START/STOP OPERATION 14 7.1.2 REMOTE COMMUNICATION START/STOP 14 7.1.2 REMOTE COMMUNICATION START/STOP 14 7.2.1 START CONDITIONS 15 7.2.1 START CONDITIONS 15 7.2.1 START CONDITIONS 15 7.2.2 TWO GENSETS START/STOP 15 7.2.2 TWO GENSETS START/STOP 15 7.2.3 SCHEDULED START 15 7.2.4 SCHEDULED NON-START 16 7.2.4 SCHEDULED NON-START 17 8 ARAMETER CONFIGURATION TABLE 18 8.3 I ILUESTRATION 23 8.3.1 INPUT PORT FUNCTION 25 9 HISTORICAL RECORDS 26 <th>1 OVERVIEW</th> <th>4</th>	1 OVERVIEW	4
3 SPECIFICATION 6 4 MEASURE AND DISPLAY DATA 7 5 OPERATION 7 5 OPERATION 8 5.1 INDICATORS 8 5.2 KEY FUNCTION DESCRIPTION 9 6 LCD DISPLAY 10 6.1 MAIN SCREEN 10 6.2 STATUS DESCRIPTION 11 6.3 MAIN MENU 14 7 GENSET START/STOP OPERATION 14 7.1 PANEL START/STOP 14 7.1.1 PANEL START/STOP 14 7.2 AUTO MODE START/STOP 14 7.2.1 START CONDITIONS 15 7.2.1 START CONDITIONS 15 7.2.1 START CONDITIONS 15 7.2.2 TWO GENSETS START/STOP 15 7.2.1 START CONDITIONS 15 7.2.2 TWO GENSETS START/STOP 15 7.2.2 TWO GENSETS START/STOP 15 7.2.3 SCHEDULED NON-START 16 7.2.4 SCHEDULED NON-START 16 7.2.4 SCHEDULED NON-START 17 8.3 LILUSTRATION 18 8.1 LILUSTRATION 18 8.2 PARAMETER CONFIGURATION TABLE 18 8.3 JIGITAL INP	2 PERFORMANCE AND CHARACTERISTICS	5
4 MEASURE AND DISPLAY DATA .7 5 OPERATION .8 5.1 INDICATORS .8 5.2 KEY FUNCTION DESCRIPTION .9 6 LCD DISPLAY .10 6.1 MAIN SCREEN .10 6.2 STATUS DESCRIPTION .11 6.3 MAIN MENU .11 7.1 MANUAL COMMISSIONING .14 7.1 NANUAL COMMUNICATION START/STOP .14 7.1.1 PANEL START/STOP .14 7.1.2 REMOTE COMMUNICATION START/STOP .14 7.2.1 START CONDITIONS .15 7.2.1 START CONDITIONS .15 7.2.1.1 INPUT PORT START .15 7.2.2 TWO GENSETS START/STOP .15 7.2.3 SCHEDULED NON-START .16 7.2.4 SCHEDULED NON-START .16 7.2.3 SCHEDULED NON-START .17 8 PARAMETER CONFIGURATION TABLE .18 8.3 DIGITAL INPUT/OUTPUT FUNCTION DESCRIPTION .23 8.3.1 INLUSTRATION .23 8.3.2 OUTPUT PORT FUNCTION .23	3 SPECIFICATION	6
5 OPERATION 8 5.1 INDICATORS 8 5.2 KEY FUNCTION DESCRIPTION 9 6 LCD DISPLAY 10 6.1 MAIN SCREEN 10 6.2 STATUS DESCRIPTION 11 6.3 MAIN MENU 14 7 GENSET START/STOP OPERATION 14 7.1 MANUAL COMMUSSIONING 14 7.1.1 PANEL START/STOP 14 7.1.2 REMOTE COMMUNICATION START/STOP 14 7.1.2 REMOTE COMMUNICATION START/STOP 14 7.2.1 START CONDITIONS 15 7.2.1 START CONDITIONS 15 7.2.1.1 INPUT PORT START 15 7.2.1.2 GEN START MAINS NG 15 7.2.2 TWO GENSETS START/STOP 15 7.2.3 SCHEDULED START 16 7.2.4 SCHEDULED START 16 7.2.4 SCHEDULED NON-START 17 8 PARAMETER CONFIGURATION TABLE 18 8.1 ILLUSTRATION 18 8.1 INLUSTRATION 23 8.3.1 INPUT PORT FUNCTION 23 8.3.1 INPUT PORT FUNCTION 23 8.3.1 INPUT PORT FUNCTION 23 8.1 ILLUSTRATION 23 <td>4 MEASURE AND DISPLAY DATA</td> <td>7</td>	4 MEASURE AND DISPLAY DATA	7
5.1 INDICATORS85.2 KEY FUNCTION DESCRIPTION96 LCD DISPLAY106.1 MAIN SCREEN106.2 STATUS DESCRIPTION116.3 MAIN MENU147 GENSET START/STOP OPERATION.147 GENSET START/STOP OPERATION.147.1 MANUAL COMMISSIONING147.1.1 PANEL START/STOP147.2.2 REMOTE COMMUNICATION START/STOP147.2.1 START CONDITIONS157.2.1 START CONDITIONS157.2.1.1 INPUT PORT START157.2.2 TWO GENSETS START/STOP157.2.1.2 GEN START MAINS NG157.2.2 TWO GENSETS START/STOP157.2.3 SCHEDULED START167.2.4 SCHEDULED NON-START167.2.4 SCHEDULED NON-START178 PARAMETER CONFIGURATION188.1 ILLUSTRATION188.3 DIGITAL INPUT/OUTPUT FUNCTION DESCRIPTION238.3.1 INPUT PORT FUNCTION238.3.2 OUTPUT PORT FUNCTION238.3.1 INPUT PORT FUNCTION23<	5 OPERATION	8
5.2 KEY FUNCTION DESCRIPTION 9 6 LCD DISPLAY 10 6.1 MAIN SCREEN 10 6.2 STATUS DESCRIPTION 11 6.3 MAIN MENU 14 7 GENSET START/STOP OPERATION 14 7.1 MANUAL COMMISSIONING 14 7.1.1 PANEL START/STOP 14 7.1.2 REMOTE COMMUNICATION START/STOP 14 7.2.1 START CONDITIONS 15 7.2.1 START CONDITIONS 15 7.2.1 START CONDITIONS 15 7.2.1.1 INPUT PORT START 15 7.2.2 TWO GENSETS START/STOP 15 7.2.1.1 INPUT PORT START 16 7.2.2 TWO GENSETS START/STOP 15 7.2.3 SCHEDULED START 16 7.2.4 SCHEDULED NON-START 17 8 PARAMETER CONFIGURATION 18 8.1 ILLUSTRATION 18 8.1 ILLUSTRATION 23 8.3 DIGITAL INPUT/OUTPUT FUNCTION DESCRIPTION 23 8.3.2 OUTPUT PORT FUNCTION 23 8.3.1 INPUT PORT FUNCTION 27 10.1 MANUAL OPERATION 27 10.2 AUTOMATIC OPERATION 27 10.2 AUTOMATIC OPERAT	5.1 INDICATORS	8
6 LCD DISPLAY. 10 6.1 MAIN SCREEN 10 6.2 STATUS DESCRIPTION 11 6.3 MAIN MENU. 14 7 GENSET START/STOP OPERATION. 14 7.1 MANUAL COMMISSIONING. 14 7.1 MANUAL COMMISSIONING. 14 7.1 MANUAL COMMISSIONING. 14 7.1.1 PANEL START/STOP 14 7.1.2 REMOTE COMMUNICATION START/STOP 14 7.2.1 START CONDITIONS 15 7.2.1 START CONDITIONS 15 7.2.1.1 INPUT PORT START 15 7.2.2.1 US GENSETS START/STOP 15 7.2.2.1 WO GENSETS START/STOP 15 7.2.2.1 WO GENSETS START/STOP 15 7.2.3 SCHEDULED START 16 7.2.4 SCHEDULED NON-START 16 7.2.4 SCHEDULED NON-START 17 8 PARAMETER CONFIGURATION TABLE 18 8.1 ILLUSTRATION 18 8.1 INPUT PORT FUNCTION 23 8.3.2 OUTPUT PORT FUNCTION DESCRIPTION 23 8.3.2 OUTPUT PORT FUNCTION 23 8.3.1 INPUT PORT FUNCTION 25 9 HISTORICAL RECORDS 26 10	5.2 KEY FUNCTION DESCRIPTION	9
6.1 MAIN SCREEN 10 6.2 STATUS DESCRIPTION 11 6.3 MAIN MENU 14 7 GENSET START/STOP OPERATION 14 7.1 MANUAL COMMISSIONING 14 7.1 NANUAL COMMISSIONING 14 7.1.1 PANEL START/STOP 14 7.1.2 REMOTE COMMUNICATION START/STOP 14 7.2.1 START CONDITIONS 15 7.2.1 START CONDITIONS 15 7.2.1.1 INPUT PORT START 15 7.2.1 START CONDITIONS 15 7.2.1 QEN START MAINS NG 15 7.2.1 WO GENSETS START/STOP 15 7.2.2 TWO GENSETS START/STOP 15 7.2.3 SCHEDULED NON-START 16 7.2.4 SCHEDULED NON-START 16 7.2.3 SCHEDULED NON-START 17 8 PARAMETER CONFIGURATION 18 8.1 ILLUSTRATION 18 8.2 PARAMETER CONFIGURATION TABLE 18 8.3 DIGITAL INPUT/OUTPUT FUNCTION DESCRIPTION 23 8.3.1 INPUT PORT FUNCTION 25 9 HISTORICAL RECORDS 26 10 SWITCH OPERATION 27 10.1 MANUAL OPERATION 27 10.	6 LCD DISPLAY	. 10
6.2 STATUS DESCRIPTION 11 6.3 MAIN MENU 14 7 GENSET START/STOP OPERATION 14 7 I MANUAL COMMISSIONING 14 7.1 NANUAL COMMISSIONING 14 7.1.1 PANEL START/STOP 14 7.1.2 REMOTE COMMUNICATION START/STOP 14 7.2.1 START CONDITIONS 15 7.2.1 START CONDITIONS 15 7.2.1.3 TART CONDITIONS 15 7.2.1.2 GEN START MAINS NG 15 7.2.2 TWO GENSETS START/STOP 15 7.2.1.2 GEN START MAINS NG 15 7.2.2 TWO GENSETS START/STOP 16 7.2.3 SCHEDULED START 16 7.2.4 SCHEDULED NON-START 17 8 PARAMETER CONFIGURATION 18 8.1 ILLUSTRATION 18 8.1 ILLUSTRATION 18 8.2 PARAMETER CONFIGURATION TABLE 18 8.3 DIGITAL INPUT/OUTPUT FUNCTION DESCRIPTION 23 8.3.1 INPUT PORT FUNCTION 23 8.3.2 OUTPUT PORT FUNCTION 25 9 HISTORICAL RECORDS 26 10.5 WITCH OPERATION 27 10.1 MANUAL OPERATION 27 <t< td=""><td>6.1 MAIN SCREEN</td><td>. 10</td></t<>	6.1 MAIN SCREEN	. 10
6.3 MAIN MENU	6.2 STATUS DESCRIPTION	. 11
7 GENSET START/STOP OPERATION147.1 MANUAL COMMISSIONING147.1.1 PANEL START/STOP147.1.2 REMOTE COMMUNICATION START/STOP147.2.4 UTO MODE START/STOP157.2.1 START CONDITIONS157.2.1 2 GEN START MAINS NG157.2.2 TWO GENSETS START/STOP157.2.3 SCHEDULED START167.2.4 SCHEDULED NON-START167.2.4 SCHEDULED NON-START178 PARAMETER CONFIGURATION188.1 ILLUSTRATION188.1 ILLUSTRATION188.2 PARAMETER CONFIGURATION TABLE188.3 DIGITAL INPUT/OUTPUT FUNCTION DESCRIPTION238.3.1 INPUT PORT FUNCTION238.3.2 OUTPUT PORT FUNCTION259 HISTORICAL RECORDS2610 SWITCH OPERATION2710.1 MANUAL OPERATION2710.2 AUTOMATIC OPERATION2711 ATS POWER SUPPLY2812 COMMUNICATION CONFIGURATION AND CONNECTION2913 TERMINAL DEFINITION3014 TYPICAL APPLICATION DIAGRAM3215 INSTALLATION3516 TROUBLE SHOOTING35	6.3 MAIN MENU	. 14
7.1 MANUAL COMMISSIONING. 14 7.1.1 PANEL START/STOP. 14 7.1.2 REMOTE COMMUNICATION START/STOP. 14 7.2.1 REMOTE COMMUNICATION START/STOP. 15 7.2.1 START CONDITIONS. 15 7.2.1 START CONDITIONS. 15 7.2.1 START CONDITIONS. 15 7.2.1.1 INPUT PORT START 15 7.2.2 GEN START MAINS NG. 15 7.2.2 TWO GENSETS START/STOP. 15 7.2.3 SCHEDULED START 16 7.2.4 SCHEDULED START 16 7.2.4 SCHEDULED NON-START 17 8 PARAMETER CONFIGURATION. 18 8.1 ILLUSTRATION. 18 8.2 PARAMETER CONFIGURATION TABLE 18 8.3 DIGITAL INPUT/OUTPUT FUNCTION DESCRIPTION 23 8.3.1 INPUT PORT FUNCTION 23 8.3.2 OUTPUT PORT FUNCTION 25 9 HISTORICAL RECORDS 26 10 SWITCH OPERATION 27 10.1 MANUAL OPERATION 27 10.2 AUTOMATIC OPERATION 27 11 ATS POWER SUPPLY 28 12 COMMUNICATION CONFIGURATION AND CONNECTION 29 13 TERMINAL DEFINITION	7 GENSET START/STOP OPERATION	. 14
7.1.1 PANEL START/STOP.147.1.2 REMOTE COMMUNICATION START/STOP147.2 AUTO MODE START/STOP.157.2.1 START CONDITIONS157.2.1 START CONDITIONS157.2.1.1 INPUT PORT START157.2.1.2 GEN START MAINS NG157.2.1 Z GEN START MAINS NG157.2.2 TWO GENSETS START/STOP.157.2.3 SCHEDULED START167.2.4 SCHEDULED START167.2.4 SCHEDULED NON-START178 PARAMETER CONFIGURATION188.1 ILLUSTRATION188.2 PARAMETER CONFIGURATION TABLE188.3 DIGITAL INPUT/OUTPUT FUNCTION DESCRIPTION238.3.2 OUTPUT PORT FUNCTION238.3.2 OUTPUT PORT FUNCTION259 HISTORICAL RECORDS2610 SWITCH OPERATION2710.1 MANUAL OPERATION2711 ATS POWER SUPPLY2812 COMMUNICATION CONFIGURATION AND CONNECTION2913 TERMINAL DEFINITION3014 TYPICAL APPLICATION DIAGRAM3215 INSTALLATION3516 TROUBLE SHOOTING35	7.1 MANUAL COMMISSIONING	. 14
7.1.2 REMOTE COMMUNICATION START/STOP147.2 AUTO MODE START/STOP157.2.1 START CONDITIONS157.2.1 START CONDITIONS157.2.1.1 INPUT PORT START157.2.1.2 GEN START MAINS NG157.2.1.2 GEN START MAINS NG157.2.2 TWO GENSETS START/STOP157.2.3 SCHEDULED START167.2.4 SCHEDULED NON-START167.2.4 SCHEDULED NON-START178 PARAMETER CONFIGURATION188.1 ILLUSTRATION188.2 PARAMETER CONFIGURATION TABLE188.3 DIGITAL INPUT/OUTPUT FUNCTION DESCRIPTION238.3.2 OUTPUT PORT FUNCTION238.3.2 OUTPUT PORT FUNCTION238.3.2 OUTPUT PORT FUNCTION259 HISTORICAL RECORDS2610 SWITCH OPERATION2710.1 MANUAL OPERATION2710.2 AUTOMATIC OPERATION2711 ATS POWER SUPPLY2812 COMMUNICATION CONFIGURATION AND CONNECTION2913 TERMINAL DEFINITION3014 TYPICAL APPLICATION DIAGRAM3215 INSTALLATION3516 TROUBLE SHOOTING35	7.1.1 PANEL START/STOP	. 14
7.2 AUTO MODE START/STOP157.2.1 START CONDITIONS157.2.1.1 INPUT PORT START157.2.1.2 GEN START MAINS NG157.2.1.2 GEN START MAINS NG157.2.2 TWO GENSETS START/STOP157.2.3 SCHEDULED START167.2.4 SCHEDULED NON-START167.2.4 SCHEDULED NON-START178 PARAMETER CONFIGURATION188.1 ILLUSTRATION188.2 PARAMETER CONFIGURATION TABLE188.3 DIGITAL INPUT/OUTPUT FUNCTION DESCRIPTION238.3.1 INPUT PORT FUNCTION238.3.2 OUTPUT PORT FUNCTION259 HISTORICAL RECORDS2610 SWITCH OPERATION2710.1 MANUAL OPERATION2710.2 AUTOMATIC OPERATION2711 ATS POWER SUPPLY2812 COMMUNICATION CONFIGURATION AND CONNECTION2913 TERMINAL DEFINITION3014 TYPICAL APPLICATION DIAGRAM3215 INSTALLATION3516 TROUBLE SHOOTING35	7.1.2 REMOTE COMMUNICATION START/STOP	. 14
7.2.1 START CONDITIONS157.2.1.1 INPUT PORT START157.2.1.2 GEN START MAINS NG157.2.1 2 GEN START MAINS NG157.2.2 TWO GENSETS START/STOP157.2.3 SCHEDULED START167.2.4 SCHEDULED NON-START178 PARAMETER CONFIGURATION188.1 ILLUSTRATION188.2 PARAMETER CONFIGURATION TABLE188.3 DIGITAL INPUT/OUTPUT FUNCTION DESCRIPTION238.3.1 INPUT PORT FUNCTION238.3.2 OUTPUT PORT FUNCTION238.3.2 OUTPUT PORT FUNCTION259 HISTORICAL RECORDS2610 SWITCH OPERATION2710.1 MANUAL OPERATION2710.2 AUTOMATIC OPERATION2711 ATS POWER SUPPLY2812 COMMUNICATION CONFIGURATION AND CONNECTION2913 TERMINAL DEFINITION3014 TYPICAL APPLICATION DIAGRAM3215 INSTALLATION3516 TROUBLE SHOOTING35	7.2 AUTO MODE START/STOP	. 15
7.2.1.1 INPUT PORT START 15 7.2.1.2 GEN START MAINS NG 15 7.2.2 TWO GENSETS START/STOP 15 7.2.3 SCHEDULED START 16 7.2.4 SCHEDULED NON-START 16 7.2.4 SCHEDULED NON-START 17 8 PARAMETER CONFIGURATION 18 8.1 ILLUSTRATION 18 8.2 PARAMETER CONFIGURATION TABLE 18 8.3 DIGITAL INPUT/OUTPUT FUNCTION DESCRIPTION 23 8.3.1 INPUT PORT FUNCTION 23 8.3.2 OUTPUT PORT FUNCTION 25 9 HISTORICAL RECORDS 26 10 SWITCH OPERATION 27 10.1 MANUAL OPERATION 27 10.2 AUTOMATIC OPERATION 27 11 ATS POWER SUPPLY 28 12 COMMUNICATION CONFIGURATION AND CONNECTION. 29 13 TERMINAL DEFINITION 30 14 TYPICAL APPLICATION DIAGRAM 32 15 INSTALLATION 35 16 TROUBLE SHOOTING 35	7.2.1 START CONDITIONS	. 15
7.2.1.2 GEN START MAINS NG	7.2.1.1 INPUT PORT START	. 15
7.2.2 TWO GENSETS START/STOP157.2.3 SCHEDULED START167.2.4 SCHEDULED NON-START178 PARAMETER CONFIGURATION188.1 ILLUSTRATION188.2 PARAMETER CONFIGURATION TABLE188.3 DIGITAL INPUT/OUTPUT FUNCTION DESCRIPTION238.3.1 INPUT PORT FUNCTION238.3.2 OUTPUT PORT FUNCTION238.3.2 OUTPUT PORT FUNCTION259 HISTORICAL RECORDS2610 SWITCH OPERATION2710.1 MANUAL OPERATION2710.2 AUTOMATIC OPERATION2711 ATS POWER SUPPLY2812 COMMUNICATION CONFIGURATION AND CONNECTION2913 TERMINAL DEFINITION3014 TYPICAL APPLICATION DIAGRAM3215 INSTALLATION3516 TROUBLE SHOOTING35	7.2.1.2 GEN START MAINS NG	. 15
7.2.3 SCHEDULED START167.2.4 SCHEDULED NON-START178 PARAMETER CONFIGURATION188.1 ILLUSTRATION188.2 PARAMETER CONFIGURATION TABLE188.3 DIGITAL INPUT/OUTPUT FUNCTION DESCRIPTION238.3.1 INPUT PORT FUNCTION238.3.2 OUTPUT PORT FUNCTION238.3.2 OUTPUT PORT FUNCTION259 HISTORICAL RECORDS2610 SWITCH OPERATION2710.1 MANUAL OPERATION2710.2 AUTOMATIC OPERATION2711 ATS POWER SUPPLY2812 COMMUNICATION CONFIGURATION AND CONNECTION2913 TERMINAL DEFINITION3014 TYPICAL APPLICATION DIAGRAM3215 INSTALLATION3516 TROUBLE SHOOTING35	7.2.2 TWO GENSETS START/STOP	. 15
7.2.4 SCHEDULED NON-START178 PARAMETER CONFIGURATION188.1 ILLUSTRATION188.1 ILLUSTRATION188.2 PARAMETER CONFIGURATION TABLE188.3 DIGITAL INPUT/OUTPUT FUNCTION DESCRIPTION238.3.1 INPUT PORT FUNCTION238.3.2 OUTPUT PORT FUNCTION259 HISTORICAL RECORDS2610 SWITCH OPERATION2710.1 MANUAL OPERATION2710.2 AUTOMATIC OPERATION2711 ATS POWER SUPPLY2812 COMMUNICATION CONFIGURATION AND CONNECTION2913 TERMINAL DEFINITION3014 TYPICAL APPLICATION DIAGRAM3215 INSTALLATION3516 TROUBLE SHOOTING35	7.2.3 SCHEDULED START	. 16
8 PARAMETER CONFIGURATION188.1 ILLUSTRATION188.2 PARAMETER CONFIGURATION TABLE188.3 DIGITAL INPUT/OUTPUT FUNCTION DESCRIPTION238.3.1 INPUT PORT FUNCTION238.3.2 OUTPUT PORT FUNCTION259 HISTORICAL RECORDS2610 SWITCH OPERATION2710.1 MANUAL OPERATION2710.2 AUTOMATIC OPERATION2711 ATS POWER SUPPLY2812 COMMUNICATION CONFIGURATION AND CONNECTION2913 TERMINAL DEFINITION3014 TYPICAL APPLICATION DIAGRAM3215 INSTALLATION3516 TROUBLE SHOOTING35	7.2.4 SCHEDULED NON-START	. 17
8.1 ILLUSTRATION188.2 PARAMETER CONFIGURATION TABLE188.3 DIGITAL INPUT/OUTPUT FUNCTION DESCRIPTION238.3.1 INPUT PORT FUNCTION238.3.2 OUTPUT PORT FUNCTION259 HISTORICAL RECORDS2610 SWITCH OPERATION2710.1 MANUAL OPERATION2710.2 AUTOMATIC OPERATION2711 ATS POWER SUPPLY2812 COMMUNICATION CONFIGURATION AND CONNECTION2913 TERMINAL DEFINITION3014 TYPICAL APPLICATION DIAGRAM3215 INSTALLATION3516 TROUBLE SHOOTING35	8 PARAMETER CONFIGURATION	. 18
8.2 PARAMETER CONFIGURATION TABLE188.3 DIGITAL INPUT/OUTPUT FUNCTION DESCRIPTION238.3.1 INPUT PORT FUNCTION238.3.2 OUTPUT PORT FUNCTION259 HISTORICAL RECORDS2610 SWITCH OPERATION2710.1 MANUAL OPERATION2710.2 AUTOMATIC OPERATION2711 ATS POWER SUPPLY2812 COMMUNICATION CONFIGURATION AND CONNECTION2913 TERMINAL DEFINITION3014 TYPICAL APPLICATION DIAGRAM3215 INSTALLATION3516 TROUBLE SHOOTING35	8.1 ILLUSTRATION	. 18
8.3 DIGITAL INPUT/OUTPUT FUNCTION DESCRIPTION238.3.1 INPUT PORT FUNCTION238.3.2 OUTPUT PORT FUNCTION259 HISTORICAL RECORDS2610 SWITCH OPERATION2710.1 MANUAL OPERATION2710.2 AUTOMATIC OPERATION2711 ATS POWER SUPPLY2812 COMMUNICATION CONFIGURATION AND CONNECTION2913 TERMINAL DEFINITION3014 TYPICAL APPLICATION DIAGRAM3215 INSTALLATION3516 TROUBLE SHOOTING35	8.2 PARAMETER CONFIGURATION TABLE	. 18
8.3.1 INPUT PORT FUNCTION238.3.2 OUTPUT PORT FUNCTION259 HISTORICAL RECORDS2610 SWITCH OPERATION2710.1 MANUAL OPERATION2710.2 AUTOMATIC OPERATION2711 ATS POWER SUPPLY2812 COMMUNICATION CONFIGURATION AND CONNECTION2913 TERMINAL DEFINITION3014 TYPICAL APPLICATION DIAGRAM3215 INSTALLATION3516 TROUBLE SHOOTING35	8.3 DIGITAL INPUT/OUTPUT FUNCTION DESCRIPTION	. 23
8.3.2 OUTPUT PORT FUNCTION.259 HISTORICAL RECORDS.2610 SWITCH OPERATION.2710.1 MANUAL OPERATION.2710.2 AUTOMATIC OPERATION.2711 ATS POWER SUPPLY2812 COMMUNICATION CONFIGURATION AND CONNECTION.2913 TERMINAL DEFINITION3014 TYPICAL APPLICATION DIAGRAM.3215 INSTALLATION.3516 TROUBLE SHOOTING.35	8.3.1 INPUT PORT FUNCTION	. 23
9 HISTORICAL RECORDS2610 SWITCH OPERATION2710.1 MANUAL OPERATION2710.2 AUTOMATIC OPERATION2711 ATS POWER SUPPLY2812 COMMUNICATION CONFIGURATION AND CONNECTION2913 TERMINAL DEFINITION3014 TYPICAL APPLICATION DIAGRAM3215 INSTALLATION3516 TROUBLE SHOOTING35	8.3.2 OUTPUT PORT FUNCTION	. 25
10 SWITCH OPERATION2710.1 MANUAL OPERATION2710.2 AUTOMATIC OPERATION2711 ATS POWER SUPPLY2812 COMMUNICATION CONFIGURATION AND CONNECTION2913 TERMINAL DEFINITION3014 TYPICAL APPLICATION DIAGRAM3215 INSTALLATION3516 TROUBLE SHOOTING35	9 HISTORICAL RECORDS	. 26
10.1 MANUAL OPERATION.2710.2 AUTOMATIC OPERATION.2711 ATS POWER SUPPLY2812 COMMUNICATION CONFIGURATION AND CONNECTION.2913 TERMINAL DEFINITION3014 TYPICAL APPLICATION DIAGRAM.3215 INSTALLATION.3516 TROUBLE SHOOTING.35	10 SWITCH OPERATION	. 27
10.2 AUTOMATIC OPERATION.2711 ATS POWER SUPPLY2812 COMMUNICATION CONFIGURATION AND CONNECTION.2913 TERMINAL DEFINITION3014 TYPICAL APPLICATION DIAGRAM3215 INSTALLATION3516 TROUBLE SHOOTING.35	10.1 MANUAL OPERATION	. 27
11 ATS POWER SUPPLY2812 COMMUNICATION CONFIGURATION AND CONNECTION2913 TERMINAL DEFINITION3014 TYPICAL APPLICATION DIAGRAM3215 INSTALLATION3516 TROUBLE SHOOTING35	10.2 AUTOMATIC OPERATION	. 27
12 COMMUNICATION CONFIGURATION AND CONNECTION.2913 TERMINAL DEFINITION3014 TYPICAL APPLICATION DIAGRAM3215 INSTALLATION3516 TROUBLE SHOOTING35	11 ATS POWER SUPPLY	. 28
13 TERMINAL DEFINITION3014 TYPICAL APPLICATION DIAGRAM3215 INSTALLATION3516 TROUBLE SHOOTING35	12 COMMUNICATION CONFIGURATION AND CONNECTION	. 29
14 TYPICAL APPLICATION DIAGRAM3215 INSTALLATION3516 TROUBLE SHOOTING35	13 TERMINAL DEFINITION	. 30
15 INSTALLATION	14 TYPICAL APPLICATION DIAGRAM	. 32
16 TROUBLE SHOOTING	15 INSTALLATION	. 35
	16 TROUBLE SHOOTING	. 35

1 OVERVIEW

HATC60 dual power ATS controller is the intelligent dual-power switchover module with configurable function, automatic measurement, LCD display, and digital communication. It combines digitization, intelligence and networking together. Measurement and control process can be conducted automatically, which reduces artificial operating mistakes, so that it is the ideal option for dual-power switchover products.

HATC60 dual power ATS controller is composed by the powerful microprocessor in the core, which can precisely measure the voltages (2-way 3-phase) and make accurate decision for abnormal voltages (overvoltage, undervoltage, overfrequency, underfrequency, phase loss, reverse phase sequence), and putout power-off control switch signal. This device is dedicated for Socomec ATS switch. It has compact structure, advanced circuits, simple wiring and high reliability, and can be widely used in electrical automatic control system of electric power, telecommunications, petroleum, coal, metallurgy, railways, municipal administration, intelligent building and etc.

2 PERFORMANCE AND CHARACTERISTICS

- —— System type can be set as Mains-Gen, Mains-Mains, Gen-Gen, etc.;
- Suitable for multiple AC system types (3-phase 4-wire, 3-phase 3-wire, 1-phase 2-wire, 2-phase 3-wire methods);
- Equipped with single color LCD screen with 132x64 pixel and bilingual display (Simplified Chinese, English), and touch-button operation;
- —— Able to collect and display 2-way 3-phase voltage, frequency and phase sequence;
- Equipped with overvoltage, undervoltage, overfrequency, underfrequency, phase loss, reverse phase sequence functions;
- Equipped with display function of accumulated S1/S2 breaker-close times;
- Equipped with display function of current lasting power supply time and accumulated S1/S2 power supply time;
- Equipped with Auto/Manual status switchover function. Under manual status switch breaker close and open can be controlled artificially;
- All parameters can be configured on the spot. Password verification is employed in case of wrong operation by non-professionals;
- —— Manual commissioning is available on the spot for genset Start/Stop operation;
- —— Equipped with switch breaker re-close function;
- —— Breaker close output can be set as pulse or continuous output;
- —— Equipped with separated 2-way N-wire design;
- Equipped with real-time clock display function, and event log function which can record 200 items circularly;
- Equipped with timing inspection Start/timing No-start function for genset, which can be set for once running, monthly running, or weekly running and running with loading or not can be set for all of them;
- Able to control two generators, which realizes cycle running, master running, and balanced time running;
- Wide DC power supply range, which allows the controller bear instantaneous 80V DC input at most;
- Large space between AC input terminals which allows the controller to bear maximum 625V input;
- One RS485 isolated communication interface is designed. It applys ModBus-RTU communication protocol and has remote control, remote communication, remote measuring, remote regulating functions. It can remotely control genset Start, Stop, switch breaker close and open functions;
- Modular structure design, flame retarding ABS shell, pluggable connecting terminal, and embedded installation method, with compact structure and convenient installation.

3 SPECIFICATION

Table 2 Performance Parameters

Items	Description		
Operating Voltage	1. DC12.0V~48.0V continuous power supply;		
Operating voltage	2. AC power supply A1N1/A2N2, voltage range(90~305)V.		
Power Consumption	<3.5W (Standby	/ mode:≤2W)	
	AC system		
	3P4W (L-L)	(80~530)V	
AC Voltage Input	3P3W (L-L)	(80~530)V (DC supply is needed.)	
	1P2W (L-N)	(50~305)V	
	2P3W (A-B)	(80~530)V	
Rated Frequency	50/60Hz		
Breaker-close Relay Output	8A AC250V, A	C output	
Breaker-open Relay Output	8A AC250V, A	C output	
Programmble Output 1	160 002501/	Voltago frog output	
Relay	10A AC230V,	Voltage free output	
Programmble Output 2	164 402501/	Voltage free output	
Relay	104 402300,	voltage nee output	
Programmble Output 3	16A AC250V	Voltage free output	
Relay	Torr rice output		
Programmble Output 4	8A AC250V V	oltage free output	
Relay			
Digital Input Port	Active when it is connected with input common terminal		
Communication Method	Isolated RS485 interface, MODBUS Protocol		
Case Dimensions	163mmx133mmx51mm		
Panel Cutout	152mmx122mm		
Working Temperature	(-25~+70)°C		
Working Humidity	(20~93)%RH		
Storage Temperature	(-30~+70)°C		
Protection Level	IP65: when waterproof gasket is inserted between the controller and the		
	panel		
Insulation Strength	Apply AC1.5kV voltage between high voltage terminal and low voltage		
	terminal, and the leakage current shall be not more than 3mA within 1min		
Weight	0.54kg		

4 MEASURE AND DISPLAY DATA

5

Table 3 Display Parameters

No.	Measuring & Display Data Items	
1	S1/S2 Power Phase Voltage	
2	S1/S2 Power Line Voltage	
3	S1/S2 Power Voltage Phase	
4	S1/S2 Power Frequency	
5	S1/S2 Present Power Status	
6	Continuous Power Supply Time (Current)	
7	Continuous Power Supply Time (Last Time)	
8	S1 Accumulated Power Supply Time	
9	S2 Accumulated Power Supply Time	
10	QS1 Total Close Times	
11	QS2 Total Close Times	
12	S1/S2 Loading Status	
13	Generator Start Status	
14	Real Time Clock	
15	Alarm Information	
16	Event Log	



5 OPERATION

5.1 INDICATORS



Manual/Auto Key

Fig.1 Panel Indication Drawing

Table 4 Indicators Description

Indicator Name	Color	Description
S1 Dowor	Green	S1 power is normal, it is always illuminated; When abnormal, it
STFOWER		flashes; When S1 power is shutdown, it is extinguished.
S2 Dowor	Croon	S2 power is normal, it is always illuminated; When abnormal, it
SZ POWEI	Green	flashes; When S2 power is shutdown, it is extinguished.
Auto Mode	Green	When current mode is Auto, it is illuminated.
S1 Close	Green	It is illuminated when S1 is loading.
Breaker Open	Green	It is illuminated when the loading is disconnected.
S2 Close	Green	It is illuminated when S2 is loading.
Alarm Indiaator	Red	Slow flashing when warning alarms occur (once every 1s); fast
Alarm mulcator		flashing when fault alarms occur (five times every 1s).

MAKING CONTROL SMARTER

5.2 KEY FUNCTION DESCRIPTION

Table 5 Button Function Description

Key Name	Function Description
	Press it in main interface, menu page appears;
	Entering menu page, confirm key can move the cursor and confirm the
Sat/Confirm/Alarm Pasat	setting information; press it for longer time, current operation exits
Set/Comm/Alam Reset	and returns back to the main interface;
	Press it for 3s, it can remove the breakdown alarms when fault alarms
	occur.
	Press it in main interface, scroll up display appears;
Up	Entering the menu page, it can move up the cursor and add the
	number of position where the cursor is.
	Press it in main interface, scroll down display appears;
	Entering the menu page, it can move down the cursor and reduce the
Down	number of position where the cursor is;
Down	Press for 3s, and LCD backlight flashes once and enters light always
	mode; press it for 3 second again, and LCD backlight goes dark, and
	recovers normal display mode.
Manual/Auto	Switchover between manual mode and auto mode.
S1 Close	Active under manual mode;
	Press this key and Power S1 is connected to load.
Breaker Open	Active under manual mode;
	Press this key and Power S1 is disconnected.
	Active under manual mode;
SZ CIUSE	Press this key and Power S2 is connected to load.

In the main interface, press Set/Confirm and Down Key simultaneously and lamp test shall be conducted. At this time LCD backlight is illuminated, LCD displays full dark and all indicators on the panel are illuminated.

6 LCD DISPLAY

6.1 MAIN SCREEN

Table 6 Screen Display

Items	Display Contents
Image: S1 S2 Uab: 380V Uab: 380V F: 50.0 Hz F: 50.0 Hz Power Normal Power Normal	This page displays: loading status of I and II, wire voltage (Uab), frequency, and power status.
U1 L-L 380 380 380 V U2 L-L 380 380 380 V Auto Trans./Rev. S1 Master	This page displays: loading status of I and II, wire voltage (Uab, Ubc, Uca), transforming status, master setting informations etc.
Image: Constraint of the second state of the second sta	This page displays: loading status of I and II, wire voltage (Ua, Ub, Uc), phase.
2019-01-19(6) 15:52:58QS1 Closing4sGenset Standby4sManual Mode4sBat27.6V	This page displays: date and time, start signal status, current working status, other status information, battery voltage.
Alarm2/2Fault AlarmQS1 Failed to CloseWarn AlarmBattery Over Volt	This page displays: alarm information.



6.2 STATUS DESCRIPTION

Table 7 S1 Voltage Status

No.	Status Name	Description
1	S1 Available	S1 Normal Delay.
2	S1 Unavailable	S1 Abnormal Delay.
3	S1 Available	Power supply voltage is within the setting range.
4	S1 Blackout	Voltage is 0.
5	S1 Over Volt	Voltage is higher than the set upper limit value.
6	S1 Under Volt	Voltage has fallen below the set low limit value.
7	S1 Over Freq	Frequency is higher than the set upper limit value.
8	S1 Under Freq	Frequency has fallen below the set low limit value.
9	S1 Loss of Phase	Loss of one or two phases of A, B and C.
10	S1 Reverse Phase Seq.	A-B-C phase sequence is wrong.

Table 8 S2 Voltage Status

No.	Status Name	Description	
1	S2 Available	S2 Normal Delay.	
2	S2 Unavailable	S2 Abnormal Delay.	
3	S2 Available	Power supply voltage is within the setting range.	
4	S2 Blackout	Voltage is 0.	
5	S2 Over Volt	Voltage is higher than the set upper limit value.	
6	S2 Under Volt	Voltage has fallen below the set low limit value.	
7	S2 Over Freq Frequency is higher than the set upper limit value.		
8	S2 Under Freq	Frequency has fallen below the set low limit value.	
9	S2 Loss of Phase	Loss of one or two phases of A, B and C.	
10	S2 Reverse Phase Seq.	A-B-C phase sequence is wrong.	



Table 9 Genset Status

No.	Status Name	Description
1	Genset Start Delay	The delay time before genset starts.
2	Genset Return Delay	The delay time before genset stops.
3	Schedule Not Work	When it is active, the lasting time of scheduled not-working displays.
4	Schedule Work When it is active, the lasting time of scheduled working displays.	
5	Gen1 Cycle Run	When it is active, countdown of S1 circular starting running.
6	Gen2 Cycle Run	When it is active, countdown of S2 circular starting running.
7	S1 Coport Working	It is active if there are only two generators in the system types and
	ST Genset Working	S1 is generating.
8	3 C2 Conset Working	It is active if there are only two generators in the system types and
	SZ Genset Working	S1 is generating.
9	Genset Working	Genset starting signal outputs.
10	Genset Standby	Non-genset starting signal outputs.

Table 10 Switch Status

No.	Status Name	Description
1	Ready to Transfer	Switch transfer begins.
2	QS1 Closing	QS1 closing delay is in progress.
3	QS1 Opening	QS1 opening delay is in progress.
4	QS2 Closing	QS2 closing delay is in progress.
5	QS2 Opening	QS2 opening delay is in progress.
6	Transfer Rest	Interval time between switch transfer.
7	Closing QS1 Again	It is the second closing time when the first QS1 opening is not successful, with the condition that the second closing delay setting is not 0.
8	Opening QS1 Again	It is the second opening time when the first QS1 closing is not successful, with the condition that the second opening delay setting is not 0.
9	Closing QS2 Again	It is the second closing time when the first QS2 opening is not successful, with the condition that the second closing delay setting is not 0.
10	Closing QS2 Again	It is the second opening time when the first QS2 closing is not successful, with the condition that the second opening delay setting is not 0.
11	S1 On Load	QS1 was already closed and S1 is taking load1.
12	S2 On Load	QS2 was already closed and S2 is taking load2.
13	Offload	Switch was already opened and load is disconnected.

Warning alarms are active when controller detects the alarm signals, and alarm indicator will flash slowly (1 time per sec). When alarm is reset, indicator is extinguished, which means warn alarms are not latched.



Table 11 Warning Alarms

No.	Status Name	Description
1	Earoad Open Warn	It alarms when the forced open (Non-firefighting cutoff input) action
I	Forced Open Warn	is Warning, and the forced open input is active.
2	Battery Under Volt	Battery voltage is lower than the set limit value.
3	Battery Over Volt	Battery voltage is higher than the set limit value.

Fault alarms are active when controller detects the alarm signals. Alarm indicator will flash rapidly (5 times per sec) and the alarm will last until it was removed manually. Fault alarms are latched.

Table 12 Fault Aalrms

No.	Status Name	Description		
1	QS1 Failed to Close	QS1 fails to close.		
2	QS1 Failed to Open	QS1 fails to open.		
3	QS2 Failed to Close	QS2 fails to close.		
4	QS2 Failed to Open	QS2 fails to open.		
F	Forced Open Fault	It alarms when the forced open (Non-firefighting cutoff input) action		
5		is Fault, and the forced open input is active.		
6	S1 Genset Fault	It is active if there are only two generators in the system types, S1 is		
0		generating and S1 cannot start normally.		
7		It is active if there are only two generators in the system types, S2 is		
/	SZ Gensel Fault	generating and S2 cannot start normally.		
8	Switch Trip Alarm	It will initiate a fault alarm, when the input is active.		

The indication information will continuously display for 2s after it is active.

Table 13 Indication Information

No.	Status Name	Description		
1	Exist Alarm!	The indication information for switching to Auto mode manually		
		before alarm is removed when there is fault alarm.		
2	OS1 Already Class	The indication information for pressing QS2 close key when switch		
Z	QST Alleady Close	type has breaking separations and QS1 has been closed.		
2	QS2 Already Close	The indication information for pressing QS1 close key when switch		
3		type has breaking separations and QS2 has been closed.		
4	Already Open	The indication information for pressing open key when the breaker		
	Already Open	has been opened.		

Table 14 Other Status Information

No.	Status Name	Description
1	Start Inhibit	It displays when the genset starting inhibition input is active.
2	Remote Gen On Load	It displays when the remote starting with load input is active.
3	Remote Gen Off Load	It displays when the remote starting without load input is active.
4	Gen Start Mains NG	It displays when genset is starting and the Mains is abnormal.
5	Auto Mode	Current mode is Auto mode.
6	Manual Mode	Current mode is Manual mode.



MAKING CONTROL SMARTE

6.3 MAIN MENU

In main screen, press Set/Confirm key and it shall enter the menu interface.

1. Exit	
2. Parameters Set	
3. History Record	
4. Auto Trans./Restore	Press Up/Down key to choose parameters (the current line was
5. Manual Commossioning	highlighted with black) and then press Confirm key to enter into the
6. Date & Time Set	corresponding display screen.
7. Language	
8. Total Information	
9. Information	

ANOTE: Password is needed to enter the parameter setting menu and the default password is 01234. Users can

change the password in case that others change the controller configuration randomly. After changing please remember it carefully. If you forget it, please contact with our company service personel.

7 GENSET START/STOP OPERATION

7.1 MANUAL COMMISSIONING

7.1.1 PANEL START/STOP

In the main interface, press **Set/Confirm** key and it shall enter the main menu screen. Choose "5. Manual Commissioning", and it shall enter manually starting operation screen.

Manual Commissioning	
Return	Press Up/Down key to choose parameters (the current line was
Genset Stop	highlighted with black) and then press Confirm key to confirm.
Genset Start	
Genset Stop: disconnect the	outputted genset starting signal and it can control the genset stop.

Genset Start: Output genset starting signal and it can control the genset start.

When the system type is "S1 Gen S2 Gen", manual Start/Stop menu interface is as follows:

Manual Commissioning	
Return	Press Up/Down key to choose parameters (the current line was
S1 Genset Stop	highlighted with black) and then press Confirm key to confirm.
S1 Genset Start	
S2 Genset Stop	
S2 Genset Start	

S1 Genset Stop: disconnect the outputted S1 genset starting signal and it can control the genset stop.

S1 Genset Start: Output S1 genset starting signal and it can control the genset start.

S2 Genset Stop: disconnect the outputted S2 genset starting signal and it can control the genset stop.

S2 Genset Start: Output S2 genset starting signal and it can control the genset start.

7.1.2 REMOTE COMMUNICATION START/STOP

Remote control Start/Stop orders can be sent by using MODBUS protocol and through RS485 interface.

Remote Communication Stop Control: disconnect the outputted genset starting signal and it can control the genset stop.

Remote Communication Start Control: Output genset starting signal and it can control the genset start.

7.2 AUTO MODE START/STOP

7.2.1 START CONDITIONS

7.2.1.1 INPUT PORT START

Set "Remote Gen On Load" and "Remote Gen Off Load" in the programmable input port setting, and it shall not be set at the same time.

Remote Start On Load: genset starting outputs, and when the generating is normal, close the generating breaker; when the output is inactive, disconnect the genset starting output signal.

Remote Start Off Load: genset starting outputs, and when the mains is normal, close the mains breaker; when the mains is abnormal and the generating is normal, close the generating breaker; when the output is inactive, disconnect the genset starting output signal.

7.2.1.2 GEN START MAINS NG

When the mains is abnormal, genset starting outputs; when the generating is normal, closing the generating breaker.

7.2.2 TWO GENSETS START/STOP

When the system type is "S1 Gen S2 Gen", the start condition is that the input port is active: set "Remote Gen On Load" and "Remote Gen Off Load" in the programmable input port setting.

Remote Start On Load: estimate S1 or S2 starting output according to starting ways, and when the generating is normal, close the generating breaker.

Remote Start Off Load: estimate S1 or S2 starting output according to starting ways, and after the genset starts, both S1 and S2 breakers shall not be closed.

Starting ways for two groups of gensets: cycle starting, master and spare starting, balanced running time starting, none.

Cycle Starting

If remote start is active, S1 and S2 shall start the engine based on circular running time. For the first time users shall choose S1 or S2 according to the switchover priority, for example: if S1 is prior to S2, then S1 shall first start; then countdown works according to the set S1 circular running time, and meanwhile countdown for genset fault check starts; afterwards before the fault check countdown ends S1 generating is normal; after that make S1 work with loading; When S1 circular running countdown is over, S2 starts and countdown for S2 circular running starts; at the same time countdown for genset fault check countdown ends S2 generation is normal; after what make S1 stops; In this way make it circularly working until remote start is inactive.

If during the starting process genset fault (fault check is overtime or input port of genset fault is active), breaker-close failure, loading prohibition occurs, immediately stop the current working genset and start another genset.

During the circular running process, if it is switched over to Manual Mode it shall remain current status, and suspend the circular running time.

Master and Spare Starting

When remote start is active, switch over to the genset with high starting priority to start. During the starting process current genset fault (genset power supply delay is overtime or input port of genset fault is active), breaker-close failure occurs, immediately stop the current working genset and start another genset, otherwise genset with high switchover priority keeps on starting until remote start is inactive.

Balanced Running Time Starting

When remote start is active, the genset with shortest accumulated running time starts. During the starting process current genset fault (genset power supply delay is overtime or input port of genset fault is active), breaker-close failure occurs, immediately stop the current working genset and start another genset, otherwise current genset keeps on starting until remote start is inactive.

If it is demanded to do Start/Stop operation on two groups of gensets, the following conditions are to be satisfied.

- 1) It shall be active under Auto Mode;
- 2) Set system type "S1 Gen S2 Gen";
- 3) It is needed to set "S1 Genset Start" and "S2 Genset Start" in the output port;
- 4) It is needed to set "S1 Genset Fault Input", "S2 Genset Fault Input" and "Remote Start On Load" or "Remote Start Off Load" in the input port;
- 5) It is needed to set "Gen-Gen Start Mode";
- 6) "Genset Available Time" shall be configured; if start mode is cycle starting, it is also needed to set "S1 Cycle Work Time" and "S2 Cycle Work Time";

"S1 Genset Fault Input" and "S2 Genset Fault Input" in the input ports are optional settings. Genset fault can also be checked from "Genset Available Time", and it is needless to input genset fault status by input port.

If the starting mode of the two groups of gensets is set "None", then genset starting signal shall not be putoutted.

For example:

Table 15 Start Example Description

Starting Mode	Starting Conditions	First Starting Result			
Circular Starting	Input port is active (remote start with loading/remote start without loading).	S1	Genset	Starting	is
	Priority level: S1 switchover first.	outputtea.			

7.2.3 SCHEDULED START

When scheduled genset start function is enabled, users can set scheduled starting time. When the scheduled time is up, the controller shall send out starting signal. When the lasting time for scheduled starting time is over then the starting signal is disconnected. Scheduled Genset Start can be with loading or without loading.

Scheduled Start On Load: genset start outputs, and when the generating is normal, the generating breaker is closed;

Scheduled Start Off Load: genset start outputs, and when the mains is normal, the mains breaker is closed.

The circular time for scheduled start can be set by month, week and day.

Start by month: it can be set to start in any month and the start date and time can also be set.

Start by week: it can be set to start at the same time for several days in one week; for example: set start at 08:00 from Monday to Friday for lasting 10 hours everyday.

Start by day: it can be set to start at the same time everyday.

7.2.4 SCHEDULED NON-START

When scheduled genset non-start function is enabled, users can set scheduled non-start time. When the scheduled time is up, controller starting signal is disconnected. Before the scheduled non-start lasting time is over starting signal is prohibited.

Scheduled Non-start circular time can be set by month, week and day.

Scheduled Non-start by month: which month to not start and the non-start date and time can be set.

Scheduled Non-start by week: it can be set to not start at the same time for several days in one week; for example: set non-start at 19:00 from Monday to Friday for lasting 12 hours everyday.

Scheduled Non-start by day: it can be set to not start at the same time everyday;

NOTE2: Scheduled non-start operation is prior to scheduled start operation.

8 PARAMETER CONFIGURATION

8.1 ILLUSTRATION

In the main interface, press **Set/Confirm** key and enter menu page, choose **Parameters Set** and press **Set/Confirm** again to enter password confirmation interface. Input the correct password, and enter parameter setting interface. Otherwise it shall exit to main interface directly. **Factory default password is** *01234*. In parameter configuration interface, press **Set/Confirm** key longer it shall exit and return to the main interface.

8.2 PARAMETER CONFIGURATION TABLE

No.	Item	Range	Default	Description
AC S	Settings			
1	S1 Available Delay	(0-3600)s	10	The check time for S1 from abnormal to normal:
2	S1 Unavailable Delay	(0-3600)s	5	The check time for S1 from normal to abnormal:
3	S2 Available Delay	(0-3600)s	10	The check time for S2 from abnormal to normal;
4	S2 Unavailable Delay	(0-3600)s	5	The check time for S2 from normal to abnormal;
5	Set Master	(0~1)	0	0: S1 Master S2 Spare 1: S2 Master S1 Spare
6	System Type Set	(0~3)	0	0: S1 Mains S2 Gen 1: S1 Gen S2 Mains 2: S1 Mains S2 Mains 3: S1 Gen S2 Gen
7	AC Sysem	(0-3)	0	0: 3-phase 4-wire 1: 3-phase 3-wire 2: 2-phase 3-wire 3: 1-phase 2-wire
8	Rated Voltage	(0-30000)V	220	Rated voltage of AC system
9	Over Volt Enable	(0~1)	1	0: Disable 1: Enable
10	Over Volt Threshold	(0-200)%	120	Upper limit value of voltage; it is abnormal if the value has exceeded the set value.
11	Over Volt Return Threshold	(0-200)%	115	Upper limit return value of voltage; it is normal only when the value has fallen below the set value.
12	Under Volt Enable	(0~1)	1	0: Disable; 1: Enable
13	Under Volt Threshold	(0-200)%	80	Lower limit value of voltage; it is abnormal if the value has fallen below the set value.

Table 16 Parameter Configuration Item Form

No.	Item	Range	Default	Description
14	Under Volt Return Threshold	(0-200)%	85	Lower limit return value of voltage; it is normal only when the value has exceeded
15	Pated Frequency	(10 0-75 0)Hz	50.0	Ine set value.
15		(10.0-75.0)HZ	50.0	Rated frequency of AC system
16	Enable	(0-1)	1	0: Disable; 1: Enable
17	Set Value	(0-200)%	110	Upper limit value of frequency; it is abnormal if the value has exceeded the set value.
18	Return Value	(0- 200)%	104	Upper limit return value of frequency; it is normal only when the value has fallen below the set value.
19	Under Frequency Enable	(0-1)	1	0: Disable; 1: Enable
20	Set Value	(0- 200)%	90	Lower limit value of frequency; it is abnormal if the value has fallen below the set value.
21	Return Value	(0- 200)%	96	Lower limit return value of frequency; it is normal only when the value has exceeded the set value.
22	Loss of Phase Enable	(0-1)	1	0: Disable; 1: Enable
23	Phase Sequence Wrong	(0-1)	1	0: Disable; 1: Enable
Swit	ch Settings			
1	Close Delay	(0.1-20.0)s	5.0	Outputted pulse time of close relay; continuous output when it is 0;
2	Open Delay	(0.1-20.0)s	5.0	Outputted pulse time of open relay; continuous output when it is 0;
3	Transfer Interval	(1-9999)s	1	Interval time from S1 switch open to S2 switch close; or from S2 switch open to S1 switch close;
4	Again Close Delay	(0-20.0)s	1.0	If the first switch open is not successful, then the second close starts and again close delay starts; when the delay is over, then the second open starts; if the open cannot be conducted, then open failure alarm signal shall be sent out;
5	Again Open Delay	(0-20.0)s	1.0	If the first switch close is not successful, then the second open starts and again open delay starts; when the delay is over, then the second close starts; if the close cannot be conducted, then close failure alarm signal shall be sent out;

No.	ltem	Range	Default	Description
				0: Two Breakings
6	Switch Type	(0~2)	1	1: One Breaking
				2: None Breaking
7	Forced Open Action	(0-1)	0	0: Warn Alarm 1: Fault Alarm
0	Auto Trono //Destare	(0,1)	1	0: Auto Trans/Non Res
8	Auto Trans//Restore	(0-1)		1: Auto Trans/Res.
				0: Disable; 1: Enable
9	Open Input Enable	(0-1)	0	If open breaker position input is not
			0 0: W 1 0: A 1 0: C 0 If a 0 If a	connected, please disable the setting;
				0: Disable; 1: Enable
				When it is enabled, the controller shall
10	No Open Transfer	(0-1)	1	switch from circuit 1 to circuit 2 and
	Enable			there is not breaker open control ouput
				in the process.
Gen	set Settings			
				When the genset prepares to start, the
1	Genset Start Delav	(0~9999)s	1	delay starts, and when the delay is over.
				genset starting signal is sent out:
				When the genset prepares to stop, the
2	Genset Stop Delay	(0~9999)s	5	delay starts, and when the delay is over.
_			5 C	genset starting signal is disconnected:
				0: Cycle starting
		(0~3)	0	1: Master and spare starting
3	Gen-Gen Start Mode			2: Balanced running time starting
				3: None
				The running time of S1 in the mode of
4	S1 Cycle Work Time	(0~9999)min	720	circular starting:
				The running time of S2 in the mode of
5	S2 Cycle Work Time	(0~9999)min	720	circular starting:
				The time from sending out genset
				starting signal to normal generation
6	Genset Available	(0~9999)s	120	voltage if the delay is over and the
•	Time	(0 111)0		generation voltage is still not normal.
				then the genset fault alarm occurs:
7	Battery Volt Enable	(0~1)	0	0: Disable: 1: Enable
,	Battery Low Volt		0	
8	Warn Enable	(0~1)	0	0: Disable; 1: Enable
	Battery Low Volt			It occurs when battery voltage is lower
9	Warn	(0~100.0)V	10.0	than the set value.
	wan			Rattory Overveltage Warning shall be
10	Battery Low Volt	(0~100 0))/	10.5	removed if battery voltage is higher then
10	Return			the set return value.
	Battery Over Volt			

No.	ltem	Range	Default	Description
10	Battery Over Volt	(0100.0)\/	20.0	It occurs when the battery voltage is
12	Warn	(0~100.0)*	30.0	higher than the set value;
12	Battery Over Volt	(0100 0))/	20.5	It shall be removed if the battery voltage
15	Return	(0~100.0)*	29.0	is lower than the set value;
Sche	duled Start/Stop Settin	gs		
1	Schedule Gen Enable	(0~1)	0	0: Disable; 1: Enable
2	Schedule Load	(0~1)	0	0: Off Load; 1: Load
3	Schedule Period	(0~2)	0	0: Monthly 1: Weekly 2: Daily
	Selection	(0)		0. Monany
				Bit0: January
				Bit1: February
				Bit2: March
				Bit3: April
				Bit4: May
1	Schedule Monthly	(1~/005)	1005	Bit5: June
4	Schedule Monthly	(1~4093)	4095	Bit6: July
				Bit7: August
				Bit8: September
				Bit9: October
				Bit10: November
				Bit11: December
5	Schedule Date	(1~31)	1	Date of monthly starting
				Bit0: Sunday
				Bit1: Monday
			-	Bit2: Tuesday
6	Schedule Weekly	(1~127)	1	Bit3: Wednesday
				Bit4: Thursday
				Bit5: Friday
				Bit6: Saturdav
7	Schedule Hours	(0~23)h	n	
8	Schedule Minutes	(0~59)min	0	Scheduled Starting Time
-		(0 01)		The lasting time for scheduled starting
9	Schdule Work Time	(0~30000)min	30	runnina
10	Gen Inhibit Work Set	(0~1)	0	0:Disable 1:Enable
11	Inhibit Period	(0~2)	0	0:Monthly 1:Weekly 2:Daily
				Bit0: January
				Bit1: February
				Bit? March
				Rit ³ April
12	Inhihit Monthly	(1~/005)	1005	
12		(124050)	4095	Rits lung
				Bit8: September



No.	Item	Range	Default	Description			
				Bit9: October			
				Bit10: November			
				Bit11: December			
13	Inhibit Date	(1~31)	1	Date of monthly non-start			
				Bit0: Sunday			
				Bit1: Monday			
				Bit2: Tuesday			
14	Inhibit Weekly	(1~127)	1	Bit3: Wednesday			
				Bit4: Thursday			
				Bit5: Friday			
				Bit6: Saturday			
15	Inhibit Hours	(0~23)	0	Time for scheduled non-start			
16	Inhibit Minutes	(0~59)	0	Time for scheduled non-start			
17	Inhibit Rest Time	(0~30000)	30	The lasting time for scheduled non-start			
Digita	al Input Settings						
1	Digital Input 1	(0~20)	1	Forced Open			
2	Active Type	(0~1)	0	0: Close to activate;			
2	Active Type	(0,21)	0	1: Open to activate			
3	Digital Input 2	(0~20)	0	Not used			
1	Active Type	$(0_{2}, 1)$	0	0: Close to activate;			
4	Active Type	(0,01)	0	1: Open to activate			
Digita	Digital Output Settings						
1	Digital Output 1	(0~1)	0	0: Close to activate;			
1	Active Type	(0,-1)	0	1: Open to activate			
2	Digital Output 1	(0~36)	30	ATS Power L1			
3	Digital Output 2	(0~1)	0	0: Close to activate;			
J	Active Type		0	1: Open to activate			
4	Digital Output 2	(0~36)	33	ATS Power N			
5	Digital Output 3	(0~1)	0	0: Close to activate;			
5	Active Type	(0,-1)	0	1: Open to activate			
6	Digital Output 3	(0~36)	1	Common Alarm Output			
7	Digital Output 4	(0~1)	0	0: Close to activate;			
'	Active Type	(0,-1)	0	1: Open to activate			
8	Digital Output 4	(0~36)	0	Not Used			
Mod	ule Settings	r	1				
				0: Last Mode (reserved the mode before			
1	Power On Mode	$(0 \sim 2)$	0	power off)			
1	r ower on mode	(0*2)	0	1: Manual			
				2: Auto			
2	Language	(0~1	0	0: Simplified Chinese			
	Language			1: English			
3	Password	(00000~65535)	01234	For entering parameter setting			
4	Module Address	(1~254)	1	RS485 communication address			

No.	ltem	Range	Default	Description	
F	COM Baud Rate	(0~3)	2	0: 2400 bps	
				1: 4800 bps	
5				2: 9600 bps	
				3: 19200 bps	
	COM USART_Parity	(0-2)	0	0: None	
6				1: USART_Parity_Odd	
				2: USART_Parity_Even	
7	COM Stop Bit	(0~3)	2	2 stop bits or 1 stop bit can be set;	
8	Date/Time Setting				
	Communication Set	(0-3)	0	0: Remote adjustment/control enabled	
9				1: Remote control disabled	
				2: Remote adjustment disabled	
				3: Remote adjustment/control disabled	

8.3 DIGITAL INPUT/OUTPUT FUNCTION DESCRIPTION

8.3.1 INPUT PORT FUNCTION

Table 17 Input Port Function Description

No.	Item	Description	
0	Not Used	Invalid	
1	Forced Open	It (Non-firefighting cutoff input) is only suitable for switches with breaker control; when it is active, switches shall changeover to 0 no matter in manual mode or in auto mode.	
2	Remote Start On Load	Genset starting outputs, and when the mains is normal, close the generating breaker.	
3	Remote Start Off Load	Genset starting outputs, and when the mains is normal, close the mains breaker.	
4	Lamp Test	LED indicators are all light; LED backlight is light; LED is all dark;	
5	S1 Genset Fault Input Prohibit S1 genset start when S1 genset has faults (used cyclestarting).		
6	S2 Genset Fault Input Prohibit S2 genset start when S2 genset has faults (used in cyclestarting).		
7	Start Inhibit Input Prohibit genset starting signal output; In auto mode, when stoppin mode, if the genset has started, manual stop is needed and manu start ia inactive after the stop.		
8	Breaker Trip Input	Breaker trip fault input.	
9	S1 Master Input	Forcibly set S1 primary used.	
10	S2 Master Input	Forcibly set S2 primary used.	
11	QS1 Close Key Input Same as QS1 breaker close key on the panel, and it is need select auto reset button.		
12	QS2 Close Key Input	Same as QS2 breaker close key on the panel, and it is needed to select auto reset button.	

No.	Item	Description
13	Open Key Input	Same as breaker open key on the panel, and it is needed to select auto reset button.
14	Man Mode Input	Forcibly set controller mode as manual mode.
15	Auto Mode Input	Forcibly set controller mode as manual mode.
16	Alarm Reset Input	Reset the current alarm.
17	Remote Ctrl Inhibit	Remote operation is inactive when it is active.
18	Reserved	
19	Reserved	
20	Reserved	

8.3.2 OUTPUT PORT FUNCTION

Table 18 Output Port Function Description

No.	Items	Description	
0	Not Used	Output port is inactive.	
1	Common Alarm	It includes fault alarm and warning alarm.	
2	Common Fault Alarm	It includes "Transition Fault" alarm, and "Over Current" alarm.	
		It includes reverse phase sequence of S1, reverse phase	
3	Common Warn Alarm	sequence of S2, reverse phase sequence of S3, overcurrent	
		loading and forcible open.	
		It includes "QS1 Fail to Close" alarm, "QS1 Fail to Open" alarm,	
4	Transfer Fault	"QS2 Fail to Close" alarm, "QS2 Fail to Open" alarm, "QS3 Fail to	
		Close" alarm, "QS3 Fail to Open" alarm.	
		It can be connected with annunciator externally when common	
5	Audible Alarm	alarm is active. When "alarm mute" input is active or 60s delay	
		has expired, it can remove the alarm.	
6	Reserved		
7	Reserved		
		It outputs when the breaker close and open are shifting; when	
8	Transfer Output	the transition is over the output stops; the shortest output time	
		is 1s.	
9	S1&S2 Abnormal Output	It outputs when S1 and S2 are both abnormal.	
10	S1 Available	Output when S1 power is normal.	
11	S1 Unavailable	Output when S1 power is abnormal.	
12	S2 Available	Output when S2 power is normal.	
13	S2 Unavailable	Output when S2 power is abnormal.	
14	Auto Mode	Output when the genset is in Auto mode.	
15	Manual Mode	Output when the genset is in Manual mode.	
16	Genset Start Output	Control the genset starting.	
17	Forced Open	Output when forcible open is active.	
18	QS1 Close Control	Control the QS1 switch to close.	
19	QS1 Open Control	Control the QS1 switch to open.	
20	QS2 Close Control	Control the QS2 switch to close.	
21	QS2 Open Control	Control the QS2 switch to open.	
22	Open Control	Control QS1&QS2 breakers to open.	
23	Reserved		
24	Reserved		
25	QS1 Closed Input	The close status of S1; output when the breaker is at the position of I.	
26	QS2 Closed Input	The close status of S2; output when the breaker is at the	
27	Opened Input	Open status: output when the brooker is at the position of 0	
21		Control S1 denset starting and it is used in the system type in	
28	S1 Genset Start	which there are two groups of gensets and power S1 is	

No.	Items	Description	
		generation type.	
29	S2 Genset Start	Control S2 genset starting, and it is used in the system type in which there are two groups of gensets and power S2 is generation type.	
30	ATS Power L1		
31	ATS Power L2		
32	ATS Power L3		
33	ATS Power N		
34	Remote Control Output	It is controlled by RS485 communication command.	
35	Reserved		
36	Reserved		

9 HISTORICAL RECORDS

In the main screen press **Set/Confirm** key and enter menu page. Select **Historical Records**, and then press **Set/Confirm** key again, the screen will show the historical records interface.

Each record includes:

- Record date and time
- Record type
- Event log
- S1 power supply status
- S2 power supply status
- S1 3-phase voltage
- S2 3-phase voltage
- S1 frequency
- S2 frequency

Maximum pieces of historical record are 200. The first record is the latest, and users could check every record by Up/Down keys. When the record items are over 200, the latest record will cover the oldest one.

Event log type includes: Action Event, Warn Event and Fault Event. All fault event actions are fault alarms while all warn event actions are warning alarms.



Table 19 Action Event List

No.	Action Events	Description	
1.	Closing QS1	Record when the QS1 close outputs.	
2.	Closing QS2	Record when the QS2 close outputs.	
3.	Opening	Record when the breaker open outputs.	
4.	Genset Start	Record when the genset starting signal outputs.	
5.	S1 Genset Start	Record when the S1 genset starting signal outputs.	
6.	S2 Genset Start	Record when the S2 genset starting signal outputs.	
7.	Genset Stop	Record when the genset starting signal is disconnected and this is outputted.	
8.	S1 Genset Stop	Record when the S1 genset starting signal is disconnected and this is outputted.	
9.	S2 Genset Stop	Record when the S2 genset starting signal is disconnected and this is outputted.	
10.	Auto Mode	Record when Auto Mode is shifted to.	
11.	Manual Mode	Record when Manual Mode is shifted to.	

10 SWITCH OPERATION

10.1 MANUAL OPERATION

Press Manual/Auto key, the auto status indicator vanishes and the controller is in the manual status.

- Press S1 Close key, S1 power close relay outputs; if the detection for S1 power close status input is active, then S1 is connected with loading;
- Press S2 Close key, S2 power close relay outputs; if the detection for S2 power close status input is active, then S2 is connected with loading;
- Press Breaker Open key, S1&S2 power open relay outputs; if the detection for S1&S2 power status input is inactive, then loading is disconnected with S1&S2 power.

NOTE3: For ATS without breaker disconnection positions, it is inactive to press breaker open key.

10.2 AUTOMATIC OPERATION

Press Manual/Auto key, and the auto mode indicator becomes light and the controller is in the auto mode.

Under auto mode, the controller will switch automatically to ensure power supply for loadings according to S1&S2 status, switch priority and Auto Trans./Res. status.



Power Status	Breaker and Loading Status	S1 Master	S2 Master
S1 Normal	Proaker Statue	QS1 Close	QS1 Open
S2 Normal	Diedkei Status	QS2 Open	QS2 Close
Auto Trans./Res.	Loading Status	S1 Supply for loadings	S2 Supply for loadings
S1 Normal	Proakor Statua	QS1 Close	QS1 Close
S2 Abnormal	Breaker Status	QS2 Open	QS2 Open
Auto Trans./Res.	Loading Status	S1 Supply for loadings	S1 Supply for loadings
S1 Abnormal	Breaker Status	QS1 Open	QS2 Close
S2 Normal		QS2 Close	QS1 Open
Auto Trans./Res.	Loading Status	S2 Supply for loadings	S2 Supply for loadings
S1 Abnormal	Procker Statue	QS1 Open	
S2 Abnormal	Breaker Status	QS2 Open	
(Normal power suppy for ATS)	Loading Status	Loadings are power off.	

Table 20 Auto Breaker Transfer Logic

During the switching process, when breaker close failure occurs, the corresponding switch shall not conduct close action any more, and other switches that can execute close action shall supply power for loadings. If breaker open failure occurs, then switches shall do not any actions.

11 ATS POWER SUPPLY

The power supply for ATS is controlled by the controller smartly. Only one of S1&S2 voltages is normal can the power supply for ATS be normal and make it switch actions normally.

Users shall select supply voltage (phase voltage or wire voltage) according to ATS type. If it is phase voltage supply, it is needed to connect the wire voltages of S1&S2 separately with the normally closed contact (Terminal 11) and the normally opened contact (Terminal 10) of the digital input port 1. The N phase of S1&S2 shall be connected separately with the normally closed contact (Terminal 14) and the normally opened contact (Terminal 13) of digital input port 2. Afterwards connect the common port of port 1 and port 2 with ATS power supply. At last power on the controller and enter parameter setting interface. Set port 1 as the corresponding wire voltage "ATS power L1", and set port 2 as "ATS power N". It is the same when ATS is supplied by wire voltage. It is only needed to change N phase as phase voltage input and port 2 is also needed to change according to the settings.



Fig.2 ATS Power Supply Wiring Drawing

12 COMMUNICATION CONFIGURATION AND CONNECTION

HATC60 Dual Power ATS controller is equipped with RS485 communication port, which allows to connect with LAN (Local Area Network) with open structure. It applies MODBUS communication protocol via softwares on PC or data colletion system. It can provide a simple and practical dual power switching management project for factories, telecom, industry and civil buildings to achieve "remote control, remote measuring, and remote communication" functions.

More information about Communication Protocol, please refer to *HATC60 Communication Protocol*. **Communication parameters:**

Module address	1 (range: 1-254)
Baud rate	9600 bps (2400/4800/9600/19200bps)
Data bit	8-bit
Parity bit	None (None/Odd/Even)
Stop bit	2 bits (1 bit or 2 bits)



13 TERMINAL DEFINITION

1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16	
S1 AC VOLTAGE INPUT S2 AC VOLTAGE INPUT AUX. OUTPUT1 AUX. OUTPUT2 (16A) (16A) (16A) (16A)	
(12469/d6) WOD JNALTO XNY INPUT 	

Fig.3 Controller Rear Panel Drawing

Table 21 Input/Output Function Description

No.	Items	Description		Remark
1 2 3 4	L1 L2 L3 N	S1 AC System 3P4W voltage input		For single phase, only connect L1, N.
5 6 7 8	L1 L2 L3 N	S2 AC Syste	m 3P4W voltage	For single phase, only connect L1, N.
9		Common port		Default: ATS power L1
10	AUX. OUTPUT 1 ope Not close	Normally opened	Programmable Output 1 Output 1	Volts free; Normally Open/close
11		Normally closed		
12	AUX. OUTPUT 2	Common port	Programmable Output 2	Default: ATS power N Volts free; Normally Open/close



No.	Items	Description	Remark
13		Normally opened	output. Capacity: 250V16A
14		Normally closed	
15	OFNOFT		Volts free; Normally Close output;
16	GENSEI	Genset starting output port	Capacity: 250V8A
17	В-	Negative of DC supply	Ground-connected terminal of module
18	B+	Positive of DC supply	DC positive input
19	AUX. OUTPUT 3	Programmable output 3	Volts free; Normally open output; Capacity: 250V8A
20	OUTPUT COM	19&20 COM	Common port of output port 3&4
21	AUX. OUTPUT 4	Programmable output 4	Volts free; Normally open output; Capacity: 250V8A
22	AUX. INPUT 1	Programmable input 1	Defaults: Forced open
23	AUX. INPUT 2	Programmable input 2	Defaults: Not used Active if it is connected with COM.
24	PE	Ground-connected terminal of communication port	
25	RS485 B(-)		120Ω impedance matched resistance
26	RS485 A(+)	RS485 communication port	should be connected externally according to local networking.
27	INPUTCOM.	Input common port	
28	POSITION 0 INPUT	Breaker close detection at 0 position	
29	POSITIO I INPUT	Breaker close detection at I position	Active when it is connected with common port.
30	POSITIO II INPUT	Breaker close detection at II position	
31	СОМ	Common port of 32, 33, &34	Breaker close/open common port
32	POSITION 0	Breaker close output at 0 position	Breaker open relay output Volt free;
33	POSITIO I	Breaker close output at I position	S1 close relay normally open output output; capacity:
34	POSITIO II	Breaker close output at II position	S1 close relay 250V8V output

14 TYPICAL APPLICATION DIAGRAM



Fig.4 Breaker ATyS Application Diagram



Fig.5 Breaker ATyS d Application Diagram







Fig.7 Breaker STyS dH Application Diagram





Fig.9 Breaker ATyS Sd Application Diagram

NOTE4: Above application diagrams are only examples and users shall connect the wirings according to real situations. If Breaker Open auxiliary input is not connected with wires, the controller shall set "Breaker Open Input Disabled".

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15 INSTALLATION

The controller is panel-embedded design and they are fixed by clips in installation.



Fig.10 Overall & Cutout Dimensions

16 TROUBLE SHOOTING

Symptoms	Possible Solutions			
Controller no response with power.	Check DC voltage; Check DC fuse; Check AC Power supply.			
RS485 communication abnormal	Check RS485 positive and negative poles are connected correctly or not; Check RS485 transfer is normal or not; Check the module address in the parameter settings is correct or not; If above methods can't solve the problem, try to parallelly connect 120Ω resistor between RS485 A terminal and B terminal.			
Auxiliary Output Error	Check auxiliary output connections, pay attention to normally open contact and normally close contact; Check the output setting function and output type in parameter settings.			
Auxiliary Input Abnormal	Check that the auxiliary input is soundly connected to GND when it's active, it shall be hung up when it is inactive; (NOTE: The input port will be possibly destroyed when it is connected with overvoltage.) Check the output setting function and output type in parameter settings.			
Breaker Shift Abnormal	Check the breakers; Check the wirings between the controller and the breakers; Check related parameter settings about breakers.			
Genset Start Control Abnormal	Check system type setting; Check function setting and output type of the output ports; Check all Start/Stop function settings.			

Table 22 Troubleshooting