

# **HGM6100N SERIES**

# (HGM6110N/6120N/6110NC/6120NC/6110CAN/6120CAN)

# **GENSET CONTROLLER**

# **USER MANUAL**





SMARTGEN (ZHENGZHOU) TECHNOLOGY CO., LTD.

SCI





# SmartGen English trademark

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#### Software Version

Date	Version	Note			
2016-06-18	1.0	Original Release			
2017-05-22	1.1	Changed back panel picture of controller; modified Insulation			
		Intensity description.			



# **CONTENTS**

1	0/	/ERVIEW	5
2	PE	ERFORMANCE AND CHARACTERISTICS	5
3		PECIFICATION	
4		PERATION	
		KEYS DSCRIPTION	
		CONTROLLER PANEL	
	4.3	AUTOMATIC START/STOP OPERATION	10
	4.4	MANUAL START/STOP OPERATION	.11
	4.5	EMERGENCY START	.11
5	PF	ROTECTION	12
	5.1	WARNINGS	12
	5.2	SHUTDOWN ALARMS	13
6		ONNECTIONS	
7		ARAMETER RANGE AND DEFINITION	
	7.1	PARAMETER CONTENT AND RANGE TABLE (TABLE 1)	17
		PROGRAMMABLE OUTPUT 1-4 TABLE (TABLE 2)	
		PROGRAMMABLE INPUT 1-5 TABLE (TABLE 3)	
	7.4	SENSOR SELECTION (TABLE 4)	24
		CONDITIONS OF CRANK DISCONNECT (TABLE 5)	
8		RAMETER SETTING	
9		ENSOR SETTING	
10		OMMISSIONING	
11		PICAL APPLICATION	
12		STALLATION	
		FIXING CLIPS	
40	. – . –	OVERALL DIMENSION AND PANEL CUTOUT	32
13		ONNECTIONS OF CONTROLLER WITH J1939 ENGINE  CUMMINS ISB/ISBE	
		CUMMINS QSL9	
		CUMMINS QSM11 (IMPORT)	
		CUMMINS QSX15-CM570	
		CUMMINS GCS-MODBUS	
	13.6	CUMMINS QSM11	35
		CUMMINS QSZ13	
		DETROIT DIESEL DDEC III / IV	
	13.9	DEUTZ EMR2	36
	13.1	0 JOHN DEERE	36
	13.1	1 MTU MDEC	36



	13.12	MTU ADEC(SMART MODULE)	. 37
	13.13	MTU ADEC(SAM MODULE)	. 37
	13.14	PERKINS	. 37
	13.15	SCANIA	. 38
	13.16	VOLVO EDC3	. 38
	13.17	VOLVO EDC4	. 38
	13.18	VOLVO-EMS2	. 39
	13.19	YUCHAI	. 39
	13.20	WEICHAI	. 39
14	FAUL	T FINDING	. 40





#### 1 OVERVIEW

**HGM6100N** series automatic controller, integrating digital, intelligent and network techniques, is used for automatic control and monitoring system of genset. It can carry out functions of automatic start/stop, data measurement, alarm protection and three "remote" (remote control, remote measure and remote communication). The controller uses LCD display, optional display interface including Chinese, English, Spanish, Russian, Portuguese, Turkey, Polish and French with easy and reliable operation.

**HGM6100N** series automatic controller uses micro-processing technique which can achieve precision measurement, value adjustment, timing and threshold setting etc.. All the parameters can be configured from front panel or use USB interface (or RS485 interface) to adjust via PC. It can be widely used in all types of automatic control system for its compact structure, simple connections and high reliability.

#### 2 PERFORMANCE AND CHARACTERISTICS

**HGM6100N** controller has six variants:

**HGM6110N/6110NC/6110CAN:** Automatic Start Module, it controls generator to start/stop by remote start signal;

**HGM6120N/6120NC/6120CAN:** Based on **HGM6110N/6110NC/6110CAN**, it adds mains AC monitoring and mains/generator automatic switching control (AMF), especially suitable for the automation system composed by mains and genset.

Note1: HGM6110NC/6120NC has RS485 port, HGM6110N/6120N without.

**HGM6110CAN/6120CAN** has CAN port, **HGM6110N/6120N** and HGM6110NC/6120NC without.

Note2: HGM6110/6120 is taken as an example to describe in this manual.

- ➤ 132\*64 LCD display with backlight, optional language interface (Chinese, English, Spanish, Russian, Portuguese, Turkey, Polish and French), push-button operation;
- Acrylic screen, improved wearable and scratch resistance property;
- Silica-gel panel and keys can well adapt to higher and lower temperature;
- With RS485 communication port, can achieve "three remote" functions via MODBUS protocol;
- With CANBUS port which can be connected to electronic injection with J1939, it not only can monitor frequently-used data (such as water temperature, oil pressure, rotated speed and fuel consumption, etc.) but also can control start, stop, high speed and low speed (controller with CANBUS port is needed) via CANBUS port.
- Adapt to 3P4W, 3P3W, 1P2W and 2P3W (120V/240V), 50Hz/60Hz AC power system;
- ➤ Can measure and display 3 phase voltage, 3 phase current, frequency, power parameter of mains/gens;

Mains

Generator

Line voltage (Uab, Ubc, and Uca)

Phase voltage (Ua, Ub, and Uc)

Frequency HZ

Load

Current IA, IB, IC

Active power kW



Reactive power kvar

Apparent power kVA

Power factor PF

Generator accumulated energy kWh

Output percentage with load %

- ➤ Mains have functions of over/under voltage and lack of phase; Gens have functions of over/under voltage, over/under frequency, over current and over power;
- Precision measure and display of parameters about engine,

Temp. (WT), °C/°F

Oil pressure (OP), kPa/psi/bar

Fuel level (FL), % Fuel remains L

Speed (SPD), r/min
Battery Voltage (VB), V
Charger Voltage (VD), V
Accumulative running hours

Accumulative start times

- > Control protection: Automatic start/stop of genset, load transfer(ATS control) and perfect failure display and protection;
- > With ETS, idle speed control, pre-heat control, speed droop/raising control, all of them are relay output;
- ➤ Parameter setting: Allow user to modify setting and store them in internal FLASH memory. The parameters cannot be lost even when power off. All of parameters can be set not only from the front panel, but also use USB interface (or PS485 interface) to adjust them via PC.;
- Multi sensors of temperature, pressure and fuel level can be used directly, parameters can be defined by user;
- Multi conditions of crank disconnect (speed sensor, oil pressure, generator) can be selected;
- ➤ With emergency start function;
- With flywheel teeth numbers automatic identification function;
- ➤ Power supply range: (8~35)VDC, accommodating to different starting battery volts;
- ➤ All parameters use digital modulation, instead of analog modulation using conventional potentiometer, having improved reliability and stability;
- ➤ With maintenance function. Types (date or running time) can be selected and actions (warning or alarm shutdown) can be set when maintenance time out;
- > Event log, real-time clock, scheduled start & stop pump unit (can be set as start pump unit once a day/week/month whether with load or not);
- > Add rubber gasket between shell and controller screen, the waterproof can reach IP55;
- > Controller is fixed by metal fixing clips;
- ➤ Modular design, flame-retardant ABS shell, embedded mounting, compact structure and easy installation.



# **3 SPECIFICATION**

Items	Contents		
Working Voltage	DC8.0V to DC35.0V, continuous		
Power Consumption	<3W(Standby mode: ≤2W)		
AC System 3P4W 3P3W 1P2W 2P3W	AC15V - AC360 V (ph-N) AC30V - AC620 V (ph-ph) AC15V - AC360 V (ph-N) AC15V - AC360 V (ph-N)		
AC Alternator Frequency	50Hz/60Hz		
Rotate speed sensor Voltage	1.0V to 24V (RMS)		
Rotate speed sensor Frequency	10,000 Hz (max.)		
Start Relay Output	16 A DC28V at supply voltage		
Fuel Relay Output	16 A DC28V at supply voltage		
Auxiliary Relay Output 1	7 A DC28V at supply voltage		
Auxiliary Relay Output 2	7 A AC250V volt-free output		
Auxiliary Relay Output 3	16 A AC250V volt-free output		
Auxiliary Relay Output 4	16 A AC250 <mark>V volt-</mark> free output		
Overall Dimensions	209mm x 166mm x 45mm		
Panel Cutout	186mm x 141mm		
C.T. Secondary Current	5A (rated)		
Working Condition	Temperature: (-25~70)°C; Humidity: (20~90)%		
Storage Condition	Temperature: (-30~+80)°C		
Protection Level	IP55 Gasket		
Insulation Intensity	Apply AC2.2kV voltage between high voltage terminal and low voltage terminal. The leakage current is not more than 3mA within 1min.		
Weight	0.56kg		

Version 1.1



# **4 OPERATION**

# 4.1 KEYS DSCRIPTION

Icon	Function	Description			
		Can stop generator under Manual/Auto mode; Can reset shutdown			
		alarm; Press this key at least 3 seconds to test panel indicators are OK or			
0	Stop/ Reset	not(lamp test);			
		During stopping process, press this key again can stop generator immediately.			
	Start	Start genset under Manual or Manual Test mode.			
She	Manual	Pressing this key will set the module as Manual mode.			
@	Auto	Pressing this key will set the module as Auto mode.			
Close	Gens Close/Open	Can control gens to switch on or off in Manual mode.			
Open	Gens Glose/Open	Note: the key is fit for HGM6120 series controllers.			
	Close	Can control gens to switch on in Manual mode.			
		Note: the key is fit for HGM6110 series controllers.			
_	Open	Can control gens to sw <mark>itch o</mark> ff in Manual mode.			
		Note: the key is fit for HGM6110 series controllers.			
<b>₩</b> /OK	Set/ Confirm	Press this key to enter menu interface;			
		Shift cursor to confirm In parameters setting menu.			
	Up/Increase	Screen scroll;			
		Up cursor and increase value in setting menu.			
	Down/Decrease	Scroll screen;			
	= 1.11.1,2 33.333	Down cursor and decrease value in setting menu.			
<b>☆/</b> ★	Home/Return	Return to homepage when in main interface;			
	110,110,110,101	Exit when in parameters setting interface.			



#### **4.2 CONTROLLER PANEL**



**HGM6110** Front Panel



**HGM6120** Front Panel

▲Note: Partial indicator states

Alarm Lamp: slowly blink when warning alarms; fast blink when shutdown alarms; won't illuminate when there is no alarm.

Status Lamp: won't illuminate when genset stand by; blink 1 time in start or stop process and always illuminate when runs normally.



# 4.3 AUTOMATIC START/STOP OPERATION

Auto mode is activated by pressing the , LED indicator beside the button is illuminating which confirms this action.

### Starting Sequence,

- 1) **HGM6120**: When mains is abnormal (over/under voltage, lack of phase), enter into "Mains Abnormal Delay" and LCD displays count-down time. When delay is over, "Start Delay" begins.
- 2) **HGM6110**: when "remote start" input is active, enter into "Start Delay".
- 3) "Count- down" of start delay is displayed in LCD.
- 4) When start delay is over, preheat relay is outputting (if configured), "Preheat Delay XX s" is displayed in LCD.
- 5) When preheat delay is over, fuel relay is outputting for 1s and then start relay outputs; if genset failed to start during "Crank Time", the fuel and start relay stop outputting and enter into "Crank Rest Time" and wait for next cranking.
- 6) If genset failed to start within set start times, the fifth line of LED will turn black and Fail to Start alarm will be displayed.
- 7) Any time to start genset successfully, it will enter into "Safe Running". During this period, alarms of low oil pressure, high temperature, under speed, Failed To Charge and Aux. input (be configured) are disabled. As soon as this delay is over, genset will enter into "Start Idle Delay" (if configured).
- 8) During start idle delay, alarms of under speed, under frequency, under voltage are disabled. As soon as this delay is over, genset will enter into "Warming up Delay" (if configured).
- 9) When "Warming up Delay" is over, the indicator is illuminating if gens normal. If voltage and frequency of engine reach the load requirement, close relay outputs, genset is taking load and indicator illuminates; if engine voltage or frequency is abnormal, controller will alarm and shutdown (LCD displays the alarm information).

#### Stopping Sequence,

- 1) **HGM6120**: during normal running, if mains normal, genset will enter into "Mains Normal Delay", when mains indicator illuminates, "Stop Delay" begins.
- 2) **HGM6110**: genset enters into "Stop Delay" as soon as "Remote Start" is inactive.
- 3) When "Stop Delay" is over, genset enters into "Cooling Delay". Closing relay is disconnected. After switch "Transfer Rest Delay", closing relay is outputting, mains is taking load, generator indicator eliminates while mains indicator illuminates.
- 4) When entering "Stop Idle Delay", idle relay is energized to output. (If configured).
- 5) When entering "ETS Delay", ETS relay is energized to output, fuel relay output is disconnected.
- 6) When entering "Genset at Rest", genset will automatically judge if it has stopped.
- 7) When genset has stopped, enter into standby mode; if genset failed to stop, controller will alarm ("Fail to Stop" alarm will be displayed in LCD).



# 4.4 MANUAL START/STOP OPERATION

- 1) **HGM6120,** Auto Mode is active when press and its indicator illuminates. Under both of the modes, press to start genset, it can automatically detect crank disconnect and accelerate to high speed running. If there is high temperature, low oil pressure, over speed and abnormal voltage during genset running, controller can protect genset to stop (detail procedures please refer to No.4~9 of Auto start operation). Under Manual Mode, switch won't transfer automatically, it is necessary to press open to transfer load.
- 2) **HGM6110**, Auto Mode is active when pressing , and its indicator is illuminating. Then press to start genset, it can automatically detect crank disconnect and accelerate to high speed running. If there is high temperature, low oil pressure, over speed and abnormal voltage during running, controller can protect genset to stop quickly (detail procedures please refer to No.4~9 of Auto start operation). After genset runs well in high speed, press and gens take load.
- 3) Manual stop, pressing can shut down the running genset (detail procedures please refer to No.3~7 of Auto stop operation).

#### 4.5 EMERGENCY START

In manual mode, pressing and can compel genset to start. The controller won't judge whether the controller has started successfully according to disconnect conditions and the disconnection of starter needs to control by operators. When operators observed the genset has started successfully, loose the keys and the controller enter safety delay with start stops to output.



# **5 PROTECTION**

# 5.1 WARNINGS

When controller detects the warning signal, the genset only alarm and not stop. The alarms are displayed in LCD.

Warnings as following,

No.	ltems	Description
		When the speed of genset is 0 and speed loss delay is 0, controller will
1	Loss Of Speed Signal	send warning alarm signal and it will be displayed in LCD.
		When the current of genset is higher than threshold and setting over
2	Genset Over Current	current delay is 0, controller will send warning alarm signal and it will be
		displayed in LCD.
3	Fail To Stop	When genset cannot stop after the "stop delay" is over, controller will send
3	raii 10 Slop	warning alarm signal and it will be displayed in LCD.
		When the fuel level of genset is lower than threshold or low fuel level
4	Low Fuel Level	warning is active, controller will send warning alarm signal and it will be
		displayed in LCD.
5	Failed To Charge	When the voltage of genset charger is lower than threshold, controller will
3	i alled to Charge	send warning alarm sig <mark>nal an</mark> d it will be displayed in LCD.
6	Battery Under Voltage	When the battery voltage of genset is lower than threshold, controller will
	Dattery Officer voltage	send warning alarm signal and it will be displayed in LCD.
7	Battery Over Voltage	When the battery voltage of genset is higher than threshold, controller will
,	Dattery Over voltage	send warning alarm signal and it will be displayed in LCD.
8	Low Coolant Level	When low coolant level input is active, controller will send warning alarm
	Low Coolant Level	signal and it will be displayed in LCD.
9	Temp. Sensor Open	When sensor hasn't connected to corresponding port, controller will send
3		warning alarm signal and it will be displayed in LCD.
10	Oil Pressure Sensor	When sensor hasn't connected to corresponding port, controller will send
	Open	warning alarm signal and it will be displayed in LCD.
		When genset running time is longer than maintenance time of user setting,
11	Maintenance Warn	and the maintenance action is set as warning, controller send warning
''	iviaintenance vvain	alarm signal and it will be displayed in LCD. When maintenance action
		type is set as "Not used", maintenance alarm reset.
		When the water/cylinder temperature of genset is higher than threshold
12	High Temp.	and Enabled High Temp. Stop Inhibited or Input High Temp. Stop Inhibited
12	riigir romp.	is active, controller will send warning alarm signal and it will be displayed in
		LCD.
13	Low Oil Pressure	When the oil pressure of genset is less than threshold and Enabled Low
13	LOW OIL LESSUIE	Oil Pressure Stop Inhibited or Input Low Oil Pressure Stop Inhibited is



No.	Items	Description		
		active, controller will send warning alarm signal and it will be displayed in		
		LCD.		
14	Input Warn	When external input is active, controller will send warning alarm signal and		
14	input vvain	it will be displayed in LCD.		
15	Failed To Charge	When Failed To Charge input is active, controller will send warning alarm		
13		signal and it will be displayed in LCD.		
		If over power detection is enabled, when the controller detects that the		
16	Over Power	over power value (power is positive) has exceeded the pre-set value and		
		the action select "Warn", it will initiate a warning alarm.		
17	ECU Warn	If an error message is received from ECU via J1939, it will initiate a		
	LCO vvaiii	warning alarm.		

# **5.2 SHUTDOWN ALARMS**

When controller detects shutdown alarm, it will send signal to open switch and stop genset. The alarms are displayed in LCD.

Shutdown alarms as following,

No.	Items	Description		
1	Emorgonov Ston	When controller detects emergency stop signal, it will send a stop alarm		
	Emergency Stop	signal and it will be displayed in LCD.		
2	High Temp. Shutdown	When the temperature of water/cylinder is higher than set threshold,		
	Trigit Terrip. Shataown	controller will send a stop alarm signal and it will be displayed in LCD.		
3	Low Oil Pressure	When oil pressure is lower than threshold, controller will send a stop alarm		
3	Shutdown	signal and it will be displayed in LCD.		
4	Over Speed Shutdown	When genset speed is higher than set threshold, controller will send a stop		
4	Over Speed Shuldown	alarm signal and it will be displayed in LCD.		
5	Under Speed Shutdown	When genset speed is lower than set threshold, controller will send a stop		
5	Under Speed Shuldown	alarm signal and it will be displayed in LCD.		
6	Loss Of Speed Signal	When rotate speed is 0 and delay is not 0, controller will send a stop alarm		
0	Shutdown	signal and it will be displayed in LCD.		
7	Genset Over Voltage	When genset voltage is higher than threshold, controller will send a stop		
_ ′	Shutdown	alarm signal and it will be displayed in LCD.		
8	Genset Under Voltage	When genset voltage is under set threshold, controller will send a stop		
0	Shutdown	alarm signal and it will be displayed in LCD.		
9	Genset Over Current	When genset current is higher than set threshold and delay is not 0, it will		
9	Shutdown	send a stop alarm signal and it will be displayed in LCD.		
10	Failed To Start	Within set start times, if failed to start, controller will send a stop alarm		
10	railed to Start	signal and it will be displayed in LCD.		



No.	Items	Description
11	Over Free Chutdown	When genset frequency is higher than set threshold, controller will send a
11	Over Freq. Shutdown	stop alarm signal and it will be displayed in LCD.
10	Lindor From Chutdown	When genset frequency is lower than set threshold, controller will send a
12	Under Freq. Shutdown	stop alarm signal and it will be displayed in LCD.
40	Conset Failed	When genset frequency is 0, controller will send a stop alarm signal and it
13	Genset Failed	will be displayed in LCD.
4.4	Law Frall and	When fuel level low input is active, controller will send a stop alarm signal
14	Low Fuel Level	and it will be displayed in LCD.
4.5		When genset coolant level low input is active, controller will send a stop
15	Low Coolant Level	alarm signal and it will be displayed in LCD.
4.0	T 0 0	When sensor hasn't connected to corresponding port, controller will send
16	Temp. Sensor Open	shutdown alarm signal and it will be displayed in LCD.
4-7		When sensor hasn't connected to corresponding port, controller will send
17	Oil Sensor Open	shutdown alarm signal and it will be displayed in LCD.
		When genset running is longer than maintenance time of user setting, and
4.0		maintenance action is set as shutdown, controller send shutdown alarm
18	Maintenance shutdown	signal and it will be disp <mark>layed</mark> in LCD. When maintenance action type is set
		as "Not used", mai <mark>nte</mark> n <mark>ance a</mark> larm reset.
1.0		When external input is active, controller will send shutdown alarm signal
19	Input Shutdown	and it will be displayed in LCD.
		If over power detection is enabled, when the controller detects that the
20	Over Power	over power value (power is positive) has exceeded the pre-set value and
		the action select "Shutdown", it will initiate a shutdown alarm.
	E01101	If an error message is received from ECU via J1939, it will initiate a
21	ECU Shutdown	shutdown alarm.
	EQ. 1 5 11	If the module does not detect the ECU data, it will initiate a shutdown
22	ECU Fail	alarm.
21 22	Over Power  ECU Shutdown  ECU Fail	the action select "Shutdown", it will initiate a shutdown alarm.  If an error message is received from ECU via J1939, it will initiat shutdown alarm.  If the module does not detect the ECU data, it will initiate a shutdown

Note: ECU warning and Shutdwon alarm explains that check genset according to displayed alarm contents; otherwise check engine user manual according to SPN alarm code for gaining information.



# **6 CONNECTIONS**

Compared with HGM6120, HGM6110 doesn't have 3-phase input terminal of mains voltage. The back panel of HGM6120 is as below.



Descriptions of terminal connection as following,

No.	Function	Cable Size	Description
1	DC input B-	2.5mm <sup>2</sup>	Connected to negative of starter battery
2	DC input B+	2.5mm <sup>2</sup>	Connected to positive of starter battery. If wire length is over 30m, better to double wires in parallel. Max. 20A fuse is recommended.
3	Emergency Stop	2.5mm <sup>2</sup>	Connected to B+ via emergency stop button.
4	Fuel Relay Output	1.5mm <sup>2</sup>	B+ is supplied by 3 points, rated 16A
5	Start Relay Output	1.5mm <sup>2</sup>	B+ is supplied by 3 points, rated 16A Connect to starter coil
6	Aux. Relay Output 1	1.5mm <sup>2</sup>	B+ is supplied by 2 points, rated 7A
7			Normal close output, 7 A rated.
8	Aux. Relay Output 2	1.5mm <sup>2</sup>	Relay common port
9			Normal open output, 7 A rated. Reference <b>Table 2</b>
10 11	Aux. Relay Output 3	2.5mm <sup>2</sup>	Relay normal open volt-free
12 13	Aux. Relay Output 4	2.5mm <sup>2</sup>	contact output 16 A rated
14	Charging Generator D+ Input	1.0mm <sup>2</sup>	Connect to D+ (WL) terminal. If without, the terminal is not connected.
15	Speed sensor input	0.5mm <sup>2</sup>	Connected to Speed sensor, shielding line is
16	Speed sensor input, B- is 0.5mr		recommended.



No.	Function	Cable Size	Description	
	connected.			
17	Temp. Sensor Input	1.0mm <sup>2</sup>	Connect to water /cylinder temp	
	- 1 1 1	_	resistance type sensor	
18	Oil Pressure Sensor Input	1.0mm <sup>2</sup>	Connect to oil pressure resistance	Reference <b>Table 4</b>
			type sensor	_
19	Liquid Level Sensor Input	1.0mm <sup>2</sup>	Connect to liquid level resistance type sensor	
		_	Ground connected is	
20	Configurable Input 1	1.0mm <sup>2</sup>	active (B-)	
			Ground connected is	<b> </b>
21	Configurable Input 2	1.0mm <sup>2</sup>	active (B-)	Reference <b>Table 3</b>
22	Configurable lands 2	4.02	Ground connected is	
22	Configurable Input 3	1.0mm <sup>2</sup>	active (B-)	
23	CT A Phase Sensing Input	1.5mm <sup>2</sup>	Connect secondary coil, rated 5A	
24	CT B Phase Sensing Input	1.5mm <sup>2</sup>	Connect secondary coil, rated 5A	
25	CT C Phase Sensing Input	1.5mm <sup>2</sup>	Connect secondary coil, rated 5A	
26	CT Common Port	1.5mm <sup>2</sup>	Refer to INSTALLATION description	on.
27	Generator U phase Voltage Sensing Input	1.0mm <sup>2</sup>	Connect to U phase output(2A fuse	e is recommended)
	Generator V phase Voltage	4.0 2	Connect to V phase output(2A fu	se is
28	sensing Input	1.0mm <sup>2</sup>	recommended)	
29	Generator W phase Voltage	1.0mm <sup>2</sup>	Connect to W phase output(2A for	use is
29	Sensing Input		recommended)	
30	Generator N2 Input	1.0mm <sup>2</sup>	Connect to generator N-wire	
31	Mains R phase Voltage	1.0mm <sup>2</sup>	Connect to mains R phase(2A fuse	e is recommended)
	Sensing Input	1.011111	HGM6110 without	
32	Mains S phase Voltage	1.0mm <sup>2</sup>	Connect to mains S phase (2A fus	e is recommended)
	Sensing Input		HGM6110 without.	
33	Mains T phase Voltage Sensing	1.0mm <sup>2</sup>	Connect to mains T phase, (2A fus	se is recommended)
2.4	Input Maine NA Janua		HGM6110 without.	I O suith a sut
	Mains N1 Input	1.0mm <sup>2</sup>	Connect to mains N-wire, <b>HGM61</b> 1	i without.
35	RS485 Common Ground RS485 -	0.5mm <sup>2</sup>	Impedance-120Ω shielding wire is	s recommended, its
36	RS485+	0.5mm <sup>2</sup>	single-end connect with ground.	
37	INO+0JT		Ground connected is	
38	Configurable Input 4	1.0mm <sup>2</sup>	active (B-)	5 ( 7 ) 6
39	Configurable Input 5	1.0mm <sup>2</sup>	Ground connected is	Reference <b>Table 3</b>
			active (B-)	
	Sensor Common	1.0mm <sup>2</sup>	·	
41	CAN COM	0.5mm <sup>2</sup>		
42	CAN L	0.5mm <sup>2</sup>	<del></del> ` ` ` ` ` `	
			CANBUS function doesn't have thi	s terminal).
L 44_	NULL			

Note: USB ports in controller rear panel are programmable parameter ports; user can directly program via PC.



# **7 PARAMETER RANGE AND DEFINITION**

# 7.1 PARAMETER CONTENT AND RANGE TABLE (TABLE 1)

No.	Items	Range	Default	Description
1	Mains Normal Delay	(0-3600)s	10	The delay from abnormal to normal or from
2	Mains Abnormal Delay	(0-3600)s	5	normal to abnormal. It used for ATS (automatic transfer switch) control.
3	Mains Under Voltage	(30-620)V	184	When mains voltage is under the point, mains under voltage active. When the value is 30, mains under voltage disabled.
4	Mains Over Voltage	(30-620)V	276	When mains voltage is greater than the point, mains over voltage active. When the point is 620V, mains over voltage disabled.
5	Transfer Rest Time	(0-99.9)s	1.0	It's the delay from mains open to generator closed or from generator open to mains closed.
6(1)	Start Delay	(0-3600)s	1	Time from mains abnormal or remote start signal is active to start genset.
7(2)	Stop Delay	(0-3600)s	1	Time from mains normal or remote start signal is inactive to genset stop.
8(3)	Start Times	(1-10) times	3	When engine start failure, it's the maximum cranking times. When setting crank times out, controller send start fail signal.
9(4)	Preheat Time	(0-300)s	0	Time of pre-powering heat plug before starter is powered up.
10(5)	Crank Time	(3-60)s	8	Time of starter power up each time.
11(6)	Crank Rest Time	(3-60)s	10	The second waiting time before power up when engine start fail.
12(7)	Safe Running Time	(1-60)s	10	Alarm for low oil pressure, high temp, under speed, under frequency /voltage, Failed To Charge are all inactive.
13(8)	Start Idle Time	(0-3600)s	0	Idle running time of genset when starting.
14(9)	Warming Up Time	(0-3600)s	10	Warming time between genset switch on and high speed running.
15(10)	Coolant Time	(3-3600)s	10	Time for cooling before stopping.
16(11)	Stop Idle Time	(0-3600)s	0	Idle running time when genset stop.
17(12)	ETS Time	(0-120)s	20	Stop electromagnet's power on time when genset is stopping.
18(13)	Over Stop Delay	(0-120)s	0	If "ETS output time" set as 0, it is the time from end of idle delay to gen-set at rest; if not 0, it is from end of ETS solenoid delay to gen-set at rest
19(14)	Switch Close Delay	(0-10)s	5.0	Mains' or generator's switch closing pulse width, when it is 0, output is continuous.



No.	Items	Range	Default	Description
20(15)	Flywheel Teeth	(10-300)	118	Number of flywheel teeth, it can detect disconnection conditions and engine speed.
21(16)	Genset Abnormal Delay	(0-20.0)s	10.0	Over or under volt alarm delay
22(17)	Genset Over Voltage shutdown	(30-620)V	264	When genset voltage is over the point, generator over voltage is active. When the point is 620V, generator over voltage is disabled.
23(18)	Genset Under Voltage	(30-620)V	196	When generator voltage is under the point, generator under voltage is active. When the point is 30V, generator under voltage is disabled.
24(19)	Under Speed shutdown	(0-6000)r/min	1200	When the engine speed is under the point for 10s, shutdown alarm signal is sent out.
25(20)	Over Speed shutdown	(0-6000)r/min	1710	When the engine speed is over the point for 2s, shutdown alarm signal is sent.
26(21)	Under Frequency shutdown	(0-75.0)Hz	45.0	When generator frequency is lower than the point (not equal to 0) for 10s, shutdown alarm signal is sent.
27(22)	Over Frequency shutdown	(0-75.0)Hz	57.0	When generator's frequency is over the point and continues for 2s, generator over frequency is active.
28(23)	High Temperature shutdown	(80-140)°C	98	When engine temperature sensor value is over this point, it sends out high temp. alarm. When the value is 140, warning alarm won't be sent. (only suited for temperature sensor, except for high temp. pressure alarm signal inputted by programmable input port)
29(24)	Low Oil Pressure shutdown	(0-400)kPa	103	When engine oil pressure sensor value is under this point, Low Oil Pressure alarm is sending out. When the value is 0, warning alarm won't be sent. (only suited for oil pressure sensor, except for low oil pressure alarm signal inputted by programmable input port)
30(25)	Low Fuel Level	(0-100)%	10	When fuel level sensor value under this point and remains for 10s, genset send out warning alarm, only warn but not shutdown.
31(26)	Loss Of Speed Signal Delay	(0-20.0)s	5.0	When the delay setting as 0s, it only warn but not shutdown
32(27)	Failed To Charge	(0-30)V	6.0	During generator is running, when charge alternator WL/D+ voltage is under this point and remain for 5s, generator will warning alarm and shutdown.



No.	Items	Range	Default	Description
				When generator battery voltage is over the point
33(28)	Battery Over Voltage	(12-40)V	33.0	and remains for 20s, battery over voltage signal
				is active. it only warn but not shutdown
				When generator battery voltage is under the
34(29)	Battery Under Voltage	(4-30)V	8.0	point and remains for 20s, battery under voltage
				signal is active. it only warn but not shutdown
35(30)	CT Rate	(5-6000)/5	500	Current transformer rate
36(31)	Full Load Current	(5-6000)A	500	Rated current of generator, used for calculating
30(31)	I dii Load Current	(3-0000)A	300	over load current.
37(32)	Over Current	(50-130)%	120	When load current is over the point, the over
37 (32)	Percentage	(30-130) /6	120	current delay is initiated.
				When load current is over the point, over current
38(33)	Over Current Delay	(0-3600)s	30	signal is sent. When the delay is 0, only warn
				but not shutdown.
30(34)	Fuel Pump Open	(0-100)%	25	When the fuel level lower than the set value for
00(04)	r der r drift open	(0 100)70	20	10s, send a signal to open fuel pump.
40(35)	Fuel Pump Close	(0-100)%	80	When the fuel level higher than the set value for
40(00)	T del T dilip olose	(0 100)70	00	10s, send a signal to close fuel pump.
41(36)	Aux. Output 1	(0-23)	2	Factory default: Energized to stop. See 7.2
42(37)	Aux. Output 2	(0-23)	3	Factory default: Idle control. See 7.2
43(38)	Aux. Output 3	(0-23)	5	Factory default: Gens closed. See 7.2
44(39)	Aux. Output 4	(0-23)	6	Factory default: Mains closed. See 7.2
45(40)	Aux. Input 1	(0-19)	1	Factory default: High temperature alarm. See 7.3
46(41)	Aux. Input 1 Active	(0-1)	0	Factory default: close
· '	Aux. Input 1 Delay	(0-20.0)s	2.0	l detery default close
	Aux. Input 2	(0-19)	2	Factory default: Low oil pressure alarm. See 7.3
	Aux. Input 2 Active	(0-1)	0	Factory default: close
· · · ·	Aux. Input 2 Delay	(0-20.0)s	2.0	l dotory doradit. Globe
	Aux. Input 3	(0-19)	10	Factory default: Remote start input. See 7.3
. ,	Aux. Input 3 Active	(0-1)	0	Factory default: close
	Aux. Input 3 Delay	(0-20.0)s	2.0	l detery default close
	Aux. Input 4	(0-19)	11	Factory default: Low fuel level warn. See 7.3
	Aux. Input 4 Active	(0-1)	0	Factory default: close
	Aux. Input 4 Delay	(0-20.0)s	2.0	- detery details elect
· · · ·	Aux. Input 5	(0-19)	12	Factory default: Low coolant level warn. See 7.3
	Aux. Input 5 Active	(0-1)	0	Factory default: close
	Aux. Input 5 Delay	(0-20.0)s	2.0	. actory actually cross
	Power Mode Select	(0-2)	0	0: Stop Mode; 1: Manual Mode; 2: Auto Mode
	Module Address	(1-254)	1	The address of controller.
· · · ·	Password	(0-9999)	0318	See Note 4
02(31)	1 43344014	(0.3333)	0010	000 NOIO T



No.	Items	Range	Default	Description
63(58)	Crank Disconnect Condition	(0-6)	2	Conditions of disconnecting starter (generator, magnetic pickup sensor, oil pressure), Each condition can be used alone and simultaneously to separating the start motor and genset as soon as possible.
64(59)	Engine Speed	(0-6000)r/min	360	When engine speed is over this point, starter will disconnect.
65(60)	Engine Frequency	(10-30)Hz	14	When generator frequency is over this point, starter will disconnect.
66(61)	Engine Oil Pressure	(0-400)kPa	200	When engine oil pressure is over this point, starter will disconnect.
67(62)	High Temp. Inhibit Select	(0-1)	0	Default: when temperature is overheat, the genset alarm and shutdown. <b>Note1</b>
68(63)	Low OP Inhibit Select	(0-1)	0	Default: when oil pressure is too low, it alarm and shutdown. <b>Note2</b>
69(64)	AC Wire	(0-3)	0	0: 3P4W 1: 2P3W 2: 1P2W 3: 3P3W
70(65)	Temp. Sensor Select	(0-12)	8	SGX See 7.4
71(66)	Pressure Sensor Select	(0-12)	8	SGX See 7.4
72(67)	Liquid Level Sensor Select	(0-7)	3	SGD See 7.4
73(68)	Poles Number	(2-64)	4	Number of magnetic poles, used for calculating rotating speed of generator without speed sensor.
74(69)	Temp. Sensor Open Circuit Action	(0-2)	1	0: Indication; 1: Warning;
75(70)	Oil Pressure Sensor Open Circuit Action	(0-2)	1	2: Shutdown
76(71)	Disconnect Oil Pressure Delay	(0-20.0)s	0.0s	When disconnect conditions include oil pressure and engine oil pressure is higher than disconnect oil pressure delay, the genset is regarded as start successfully and starter will disconnect.
77(72)	Timing Start	(0-1)	0	0:Disabled; 1:Enabled。
78(73)	Timing Start Circulate	(0-1)	0	Circulate condition: monthly, weekly and daily can be selected. Start time and duration can be set.
79(74)	Auto Start Inhibited	(0-1)	0	0:Disabled; 1:Enabled。
80(75)	Auto Start Circulate Inhibited	(0-2)	0	Circulate condition: monthly, weekly and daily can be selected.  Don't start time and duration can be set.



No.	Items	Range	Default	Description
81(76)	Over Power	(0-2)	0	O Inactive; 1 Warn; 2 Alarm Shutdown When power is higher than preset value and duration exceeds than delay, over power warning is active. Return and delay value can be set.
82(77)	Start Interface	(0-1)	0	0:Disabled; 1:Enabled。 Start interface delay can be set.
83(78)	Maintenance Password	(0-9999)	0	Enter password interface of maintenance configuration.
84(79)	Date	Set the date of controller.		r.
85(80)	User-defined Sensor Curve Input	(0-2)	0	0 User-defined temperature sensor  1 User-defined pressure sensor  2 User-defined level sensor  Choose sensor which need to be set, input every point (8 points need to be input) resistance and corresponding value(or current, voltage) of curve.
86(81)	Engine Type	(0-39)	1	Common J1939 genset
87(82)	SPN Alarm	(1-3)	1	Alarm Version 1

⚠Note1: The default value in "Number" column is for HGM6120 and the value in brackets is for HGM6110.

ANote2: if select high temperature inhibit, or set programmable input as High Temperature Inhibit (this input is active), when temperature is higher than pre-setting threshold or high temperature alarm is activated, controller sends warning signal only and not shutdown.

ANote3: if select low oil pressure inhibit, or set programmable input as Low Oil Pressure Inhibit (this input is active), when low oil pressure is lower than pre-setting threshold or low oil pressure alarm is activated, controller sends warning signal only and not shutdown.

△Note4: If default password (0318) isn't changed, it doesn't need to input when configuring parameters via PC software; if the password is changed for the first time via PC software, it need to input password in password window.

▲Note5: Between input correct password and LCD back light haven't got dark, input parameter numbers can enter parameter setting interface when enters "Password Input" again.

▲Note6: In teeth configuration interface, if being in teeth configuration status and frequency is larger than 20Hz, press start key for auto calculating teeth numbers and press confirm key for changing teeth numbers.



# 7.2 PROGRAMMABLE OUTPUT 1-4 TABLE (TABLE 2)

No.	Items	Description
0	Not Used	Output is disabled when this item is selected.
		Including all shutdown alarm and warning alarm. When a warning
1	Common Alarm	alarm occurs, the alarm won't self-lock; When a shutdown alarm
		occurs, the alarm will self-lock until alarm is reset.
0	ETO O (v.)	Used for the genset with stop solenoid. Pick-up when idle speed is
2	ETS Control	over while disconnect when ETS delay is over.
		Used for the genset with idle speed. Pick-up when crank while
3	Idle Control	disconnect when enter into warming up. Pick-up when stop idle
		while disconnect when genset stop completely.
4	Preheat Control	Close before started and disconnect before powered on.
5	Gens Close	When close time is set as 0, it is continuous closing.
6	Mains Close	HGM6110 without.
7	Open Breaker	When close time is set as 0, Open Breaker is disabled.
0	Accelerate Control	Pick-up when enter into warming up time. Disconnect when raise
8	Accelerate Control	speed auxiliary input active.
0	Decelerate Control	Pick-up when enter into stop idle or ETS solenoid stop (shutdown
9	Decelerate Control	alarm). Disconnect when droop speed auxiliary input active.
40	Conset Dun Outnut	Output when genset is in normal running, disconnect when rotating
10	Genset Run Output	speed is lower than engine speed after fired.
		Pick-up when the fuel level lower than the open threshold or low
11	Fuel Pump Control	fuel level warning is active; disconnect when the fuel level over the
		close threshold and the low fuel level warning input is disabled.
12	High Speed Control	Output when it enter into warming up time, and disconnect after
12	Tilgit Speed Control	cooling.
13	System In Auto Mode	The controller is in Auto Mode.
14	Shutdown Alarm	Output when shutdown alarm occurs and open when alarm resets.
		When shutdown alarm and warn alarm, audible alarm is set as
15	Audible Alarm	300s. In audible alarm output duration, when panel any key or
		"alarm mute" input is active, it can remove the alarm.
16	Coolant Control	It is controlled by cooler of temperature sensor's limited threshold.
17	Fuel Relay	Action when genset is starting and disconnect when stop is
17	Tuel Nelay	completed.
18	Start Relay	Genset output in start output status and open in other status.
19	ECU Stop	Used for ECU engine and control its stop.
20	ECU Power Supply	Used for ECU engine and control its power.
21	ECU Warning	Indicate ECU sends a warning signal.
22	ECU Shutdown	Indicate ECU sends a shutdown signal.



# 7.3 PROGRAMMABLE INPUT 1-5 TABLE (TABLE 3)

(All Is Active When Connect To Ground (B-)

No.	Items	Description
0	Not Used	
1	High Temp. Alarm	If the signal is active after safety run on delay over, genset will
2	Low OP Alarm	immediately alarm to shutdown.
3	Auxiliary Alarm	Only warn, not shutdown.
4	Aux. Shutdown Alarm	If the signal is active, genset will immediately alarm to shutdown.
5	Coolant To Stop	During engine running and the input is active, if high temperature occurs, controller will stop after high speed cooling; when the input is disabled, controller will stop immediately.
6	Gens Closed Input	Connect to auxiliary port of gen load breaker.
7	Mains Closed Input	Connect to auxiliary port of mains load breaker.
8	High Temp. Inhibit	When it is active, high oil temperature stop is inhibited. See <b>Note2 of Table1</b> for more information.
9	Low Oil Pressure Inhibit	When it is active, low oil pressure stop is inhibited. See <b>Note3</b> of Table1for more information.
10	Remote Start Input	In <b>Auto</b> mode, when input active, genset can be started and with load after genset is OK; when input inactive, genset will stop automatically.
11	Low Fuel Level Warn	Connected to sensor digital input. The controller sends an
12	Low Water Level Warn	warning alarm signal when active.
13	Low Fuel Level Shutdown	Connected to sensor digital input. The controller sends an
14	Low Water Level Shutdown	shutdown alarm signal when active.
15	Auto Start Inhibit	In Auto Mode, when the input is active, no matter mains normal or not, genset won't start. If genset is in normal running, stop process won't be executed. When input is disabled, genset will automatically start or stop judging by mains normal or not.
16	Remote Control Input	All buttons in panel is inactive except  and Remote Mode is displayed on LCD. Remote module can switch module mode and start/stop operation via panel buttons.
17	Failed To Charge	Connect to failed to charge output.
18	Panel Lock	All buttons in panel is inactive except  and there is  in the left of fifth row in LCD when input is active.
19	Alarm Mute	Can prohibit "Audible Alarm" output when input is active.
	l .	



# 7.4 SENSOR SELECTION (TABLE 4)

No.	Items	Content	Description
No. 1	Temperature Sensor	0 Not used 1 Defined Resistance Type 2 VDO 3 SGH(Huanghe sensor) 4SGD(DongKang sensor) 5 CURTIS 6 DATCON 7 VOLVO-EC 8 SGX 9 User-defined 4-20mA 10 User-defined 0-5V 11 Low Digit Input Active	Description
2	Pressure Sensor	12 High Digit Input Active  0 Not used  1 Defined Resistance Type  2 VDO 10Bar  3 SGH  4 SGD  5 CURTIS  6 DATCON 10Bar  7 VOLVO-EC  8 SGX  9 User-defined 4-20mA  10 User-defined 0-5V  11 Low Digit Input Active  12 High Digit Input Active	Defined input resistance range is $0\Omega$ ~6000 $\Omega$ , factory default is SGX sensor.
3	Fuel Level Sensor	0 Not used 1 Defined Resistance Type 2 SGH 3 SGD 4 User-defined 4-20mA 5 User-defined 0-5V 6 Low Digit Input Active 7 High Digit Input Active	Defined input resistance range is $0\sim6000\Omega$ , factory default is SGD sensor.

▲Note: it needs special instructions for ordering when the genset use 4-20mA or 0-5V sensors.



# 7.5 CONDITIONS OF CRANK DISCONNECT (TABLE 5)

No.	Content	
0	Speed	
1	Generator frequency	
2	Speed + Generator frequency	
3	Speed + Oil pressure	
4	Generator frequency + Oil pressure	
5	Generator frequency + Speed + Oil pressure	
6	Oil pressure	

- 1) There are 3 kinds of crank disconnect conditions. Speed, Generator frequency and Oil pressure can be used alone. Oil pressure is used with speed and the generator frequency together is recommended, in order to make the starter and the engine disconnect as soon as possible.
- 2) Speed is the signal measured by magnetic sensor, which is installed in the engine for testing flywheel teeth.
- 3) When choosing speed, ensure the number of flywheel teeth is same as the pre-set, otherwise over or under speed shutdown may appear.
- 4) If generator has no magnetic pickup sensor, don't choose speed item; otherwise Fail to Start or Loss of Speed Signal shutdown will occur.
- 5) If the generator has no oil pressure sensor, don't choose corresponding item.
- 6) If generator frequency has not been selected, controller will not measure and display the relative parameters (can be applied to the pump set); if speed has not been selected, the rotating speed will calculated by the generating AC signal.



#### **8 PARAMETER SETTING**

After controller powered on, press to enter into the parameters setting menu:

- 1) Parameters Setting
- 2) Information
- 3) Language
- 4) Event Log
- 5) Maintenance Setting

#### a) Parameters Setting

"0318" can set all items in table1 during inputting password. When default password has been changed, it needs to input the same password with controller for parameter setting via PC software. If more parameter items need to be set or password is forgotten, such as voltage and current calibration, please contact with the factory.

#### ▲Note:

- 1) **HGM6110**, there are not items 1-5 in table1; programmable output 1-4 have no digital outputs about mains.
- 2) Please modify the parameters in standby mode (crank conditions, auxiliary input and output configuration, multi delays, etc.) otherwise shutdown alarm or other abnormal conditions may appear.
- 3) The over-voltage threshold must be greater than the under-voltage threshold; otherwise over-voltage and under-voltage will occur at the same time.
- 4) The over-speed threshold must be greater than under-speed threshold, otherwise over speed and under speed will occur at the same time.
- 5) Set frequency value (after crank disconnect) as low as possible, in order to disconnect starter quickly.
- 6) Programmable input 1-5 cannot be set as the same items, otherwise it cannot realize correct function; programmable output 1-4 can be set as the same item.
- 7) If need to shut down after cooling, please set any input as "stop after cooling", then connect this input to ground; or set high temperature stop action as "cooling stop"

#### b) Information

LCD will display some information of controller, such as software version, issue date.

▲Note: Pressing will display the status of digital inputs and outputs.

#### c) Language

User may select display language as Chinese, English, Spanish, Russian, Portuguese, Turkey, Polish and French.

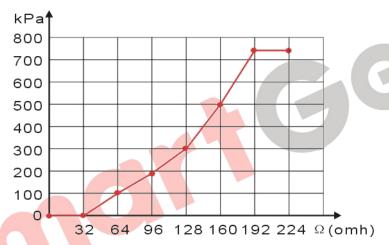
#### d) LCD contract

Press A/ok and (or A/ok and ) can adjust LCD contract. Adjustment range is 0-7.



#### 9 SENSOR SETTING

- 1) When choosing sensor, standard of sensor curve will be needed. If temperature sensor is set as SGH (120°C resistor type), sensor curve should be SGH (120°C resistor type); If it is set as SGD (120°C resistor type), sensor curve should be SGD curve.
- 2) If there is difference between standard sensor curve and chosen sensor curve, select "defined sensor", and then input defined sensor curve.
- 3) When sensor curve is inputted, X value (resistance) must be in accordance with the order of higher to lower, otherwise errors will occur.
- 4) When sensor is selected as "Not used", temperature, pressure and fuel level will be display as" - -" in LCD.
- 5) If there is no pressure sensor, but only has low pressure alarm switch, then you must set pressure sensor as "Not used", otherwise oil pressure low alarm shutdown may appear.
- 6) Can set several points of forehand or backmost as the same ordinate, as the following picture:



# Conventional pressure unit conversion table

	1N/m <sup>2</sup> (pa)	1kgf/cm <sup>2</sup>	1bar	(1b/in²) psi
1Pa	1	1.02x10 <sup>-5</sup>	$1x10^{-5}$	1.45x10 <sup>-4</sup>
1kgf/cm <sup>2</sup>	9.8x10 <sup>4</sup>	1	0.98	14.2
1bar	1x10 <sup>5</sup>	1.02	1	14.5
1psi	6.89x10 <sup>3</sup>	7.03x10 <sup>-2</sup>	$6.89 \times 10^{-2}$	1



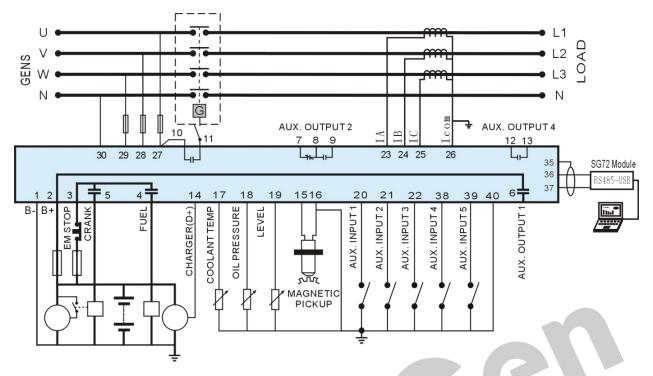
#### 10 COMMISSIONING

Before operation, the following checking should be carried out:

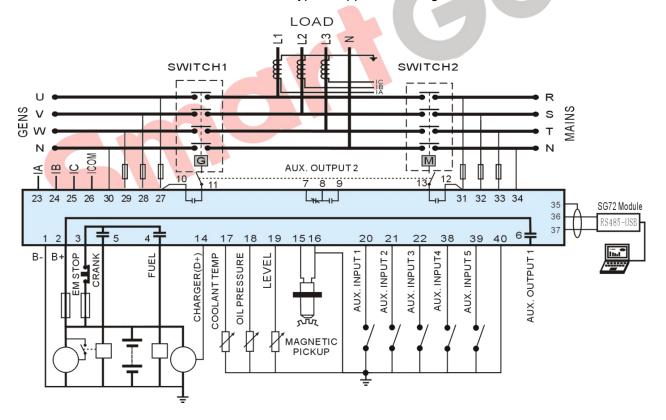
- Check and ensure all the connections are correct and wires diameter is suitable.
- 2) Ensure that the controller DC power has fuse; battery positive and negative have correctly connected.
- Emergence stop input must be connected to positive of starting battery via normally close contact of emergency stop.
- 4) Take proper actions to prevent engine to disconnect crank (e. g. Remove the connections of fuel value). If checking is OK, connect start battery, select Manual Mode, controller will execute the program.
- 5) Set controller as Manual Mode, press "start" button to start genset. If failed within the setting crank times, controller will send "Failed to Start" signal; then press "stop" to reset controller.
- 6) Recover actions of preventing engine to disconnect crank (e. g. Connect wire of fuel value), press "start" button again, genset will start. If everything goes well, genset will normal run after idle running (if configured). During this period, watch for engine's running situations and voltage and frequency of alternator. If there is abnormal, stop genset and check all connections according to this manual.
- 7) Select the Auto Mode from front panel, connect to mains signal. After the mains normal delay, controller will transfer ATS (if configured) into mains load. After cooling, controller will stop genset and into standby state until mains abnormal again.
- 8) When mains abnormal again, genset will start automatically and into normal running, send signal to make gens close, transfer ATS and make genset take load. If it not likes this, please check connections of ATS according to this manual.
- 9) If there are any other questions, please contact SmartGen's service.



### 11 TYPICAL APPLICATION

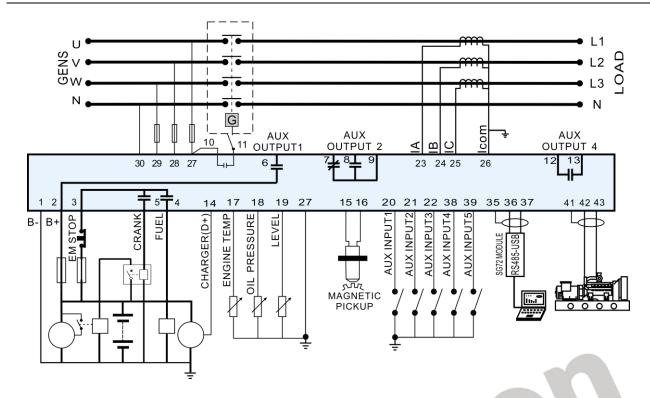


**HGM6110NC** Typical Application Diagram

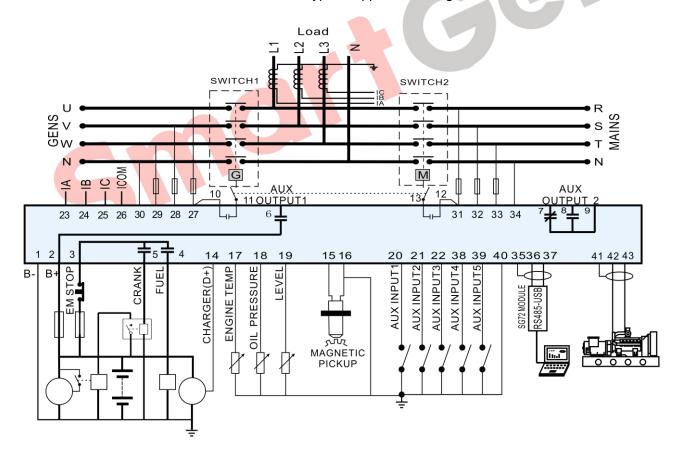


**HGM6120NC** Typical Application Diagram



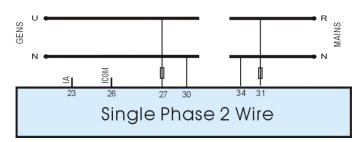


**HGM6110CAN** Typical Application Diagram

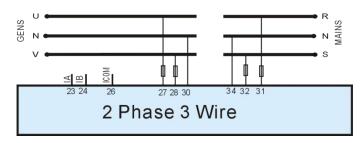


**HGM6120CAN** Typical Application Diagram





Single Phase 2 Wire



2 Phase 3 Wire

▲Note: Recommend that the output of crank and Fuel expand high capacity relay.



#### 12 INSTALLATION

#### 12.1 FIXING CLIPS

The module is held into the panel fascia using the supplied fixing clips.

- 1) Withdraw the fixing clip screw (turn anticlockwise) until it reaches proper position.
- 2) Pull the fixing clip backwards (towards the back of the module) ensuring four clips are inside their allotted slots.
- 3) Turn the fixing clip screws clockwise until they make contact with the panel.

▲Note: Care should be taken not to over tighten the screws of fixing clips.

#### 12.20VERALL DIMENSION AND PANEL CUTOUT



#### 1) Battery Voltage Input

**HGM6110N** series controller can be applicable to (8~35) VDC battery voltage. Battery negative must be reliably connected to engine shell. The connection between controller power and battery should not be less than 2.5mm<sup>2</sup>. If a float charger is fitted, please connect output line of the charger with battery directly, and then connect battery positive and negative to power input of controller separately, in case that charger will interfere with the normal running of controller.

#### 2) Speed Sensor Input

Speed sensor is installed in the engine for testing flywheel teeth. The connection with controller uses 2-core screen, shield layer should be connected to terminal16 of controller and the other end vacant. The other two signal lines are respectively connected to terminal15 and terminal16. At full speed, output voltage range is (1~24) VAC (RMS), 12VAC is recommended (rated speed). During installing, make the speed sensor contact the flywheel firstly, then pour out 1/3 laps, finally lock nut on the sensor.

### 3) Output And Expansion Relay

All the outputs of controller are relay output. If need to expand relay, please add freewheeling diode in both ends of relay coil (when expansion relay coil links DC), or add RC loop (when expansion relay coil links AC), in case controller or other equipments are interfered.

# 4) AC Input

HGM6110N series controller must externally connect to current transformer; CT secondary current must be 5A. Besides, the phase of CT and input voltage must be correct, or the sampling current and active power may be incorrect.



▲Note: A. Icom must connect to battery cathode of the controller.

B. When there is load current, open circuit is inhibited in the CT secondary side.

### 5) Dielectric Strength test

When the controller has been installed in the control panel, during the test please disconnect all the terminals, in case high voltage damages the controller.

# 13 CONNECTIONS OF CONTROLLER WITH J1939 ENGINE

#### 13.1 CUMMINS ISB/ISBE

Terminals of controller	Connector B	Remark
Fuel relay output	39	
Start relay output	-	Connect with starter coil directly
Auxiliary output port 1	Expand 30A relay, battery voltage of 01,07,12,13 is supplied by relay.	ECU power Set configurable output 1 as "ECU power"

Terminals of controller	9 pins connector	Remark
CAN GND	SAE J1939 shield	CAN communication shielding line(connect to ECU terminal only)
CAN(H)	SAE J1939 signal	Using impedance 120Ω connecting line.
CAN(L)	SAE J1939 return	Using impedance 120Ω connecting line.

Engine type: Cummins ISB

# 13.2CUMMINS QSL9

Suitable for CM850 engine control mode

Terminals of controller		50 pins connector	Remark
Fuel relay output		39	
Start relay output		-	Connect to starter coil directly

Terminals of controller	9 pins connector	Remark
CAN GND	CAN GND SAE J1939 shield-E	CAN communication shielding line(connect
CAN GND	SAE 31939 SHIEIU-E	to ECU terminal only)
CAN(H)	SAE J1939 signal-C	Using impedance 120Ω connecting line
CAN(L)	SAE J1939 return-D	Using impedance 120Ω connecting line

Engine type: Cummins-CM850

# 13.3 CUMMINS QSM11 (IMPORT)

It is suitable for CM570 engine control mode. Engine type is QSM11 G1, QSM11 G2.

Terminals of controller	C1 connector	Remark
Fuel relay output	5&8	Outside expand relay, when fuel output, making make port 5 and port 8 of C1 be
		connected



Terminals of controller	3 pins data link connector	Remark
CAN GND	С	CAN communication shielding line(connect
		to ECU terminal only)
CAN(H)	A	Using impedance 120Ω connecting line
CAN(L)	В	Using impedance 120Ω connecting line

Engine type: Cummins ISB

# **13.4CUMMINS QSX15-CM570**

It is suitable for CM570 engine control module. Engine type is QSX15.

Terminals of controller	50 pins connector	Remark
Fuel relay output	38	Oil spout switch
Start relay output	-	Connect to starter coil directly

Terminals of controller	9 pins connector	Remark
CAN GND	SAE J1939 shield-E	CAN communication shielding line(connect to ECU terminal only)
CAN(H)	SAE J1939 signal-C	Using impedance 120Ω connecting line
CAN(L)	SAE J1939 return-D	Using impedance 120Ω connecting line

Engine type: Cummins QSX15-CM570

# 13.5CUMMINS GCS-MODBUS

It is suitable for GCS engine control module. Use RS485-MODBUS to read information of engine. Engine types are QSX15, QST30, QSK23 / 45/60/78 and so on.

Terminals of controller	D-SUB connector 06	Remark
Fuel relay output	5&8	Outside expand relay, when fuel output, connect port 06 and 08 of the connector
Start relay output	-	Connect to starter coil directly

Terminals of controller	D-SUB connector 06	Remark
RS485 GND	20 CAN communication shielding line to ECU terminal only)	CAN communication shielding line(connect
		to ECU terminal only)
RS485+	21	Using impedance 120Ω connecting line
RS485-	18	Using impedance 120Ω connecting line

Engine type: Cummins QSK-MODBUS, Cummins QST-MODBUS, Cummins QSX-MODBUS



# **13.6CUMMINS QSM11**

Terminals of controller	OEM connector of engine	Remark
Fuel relay output	38	
Start relay output	-	Connect with starter coil directly
CAN GND	-	CAN communication shielding line(connect
		with controller's this terminal only)
CAN(H)	46	Using impedance 120Ω connecting line
CAN(L)	37	Using impedance 120Ω connecting line

Engine type: common J1939

# **13.7CUMMINS QSZ13**

Terminals of controller	OEM connector of engine	Remark
Fuel relay output	45	
Start relay output	-	Connect to starter coil directly
Programmable output 1	16&41	Setting to idle speed control, normally
		open output. Making 16 connect to 41
		during high-speed running of controller
		via external expansion relay.
Programmable output 2	19&41	Setting to pulse raise speed control,
		normally open output. Making 19
		connect with 41 for 0.1s during
		high-speed warming of controller via
		external expansion relay.
CAN GND		CAN communication shielding
		line(connect with controller's this
		terminal only)
CAN(H)	1	Using impedance 120Ω connecting line
CAN(L)	21	Using impedance 120Ω connecting line

**Engine type: Common J1939** 

# 13.8 DETROIT DIESEL DDEC III / IV

Terminals of controller	CAN port of engine	Remark
	Expand 30A relay, battery	
Fuel relay output	voltage of 01,07,12,13 is	
	supplied by relay	
Start relay output	-	Connect to starter coil directly
CAN GND		CAN communication shielding line(connect
CAN GND	-	to ECU terminal only)
CAN(H)	CAN(H)	Using impedance 120Ω connecting line
CAN(L)	CAN(L)	Using impedance 120Ω connecting line

Engine type: J1939 common used



# **13.9DEUTZ EMR2**

Terminals of controller	F connector	Remark
	Expand 30A relay, battery	
Fuel relevious	voltage of 01,07,12,13 is	
Fuel relay output	supplied by relay. Fuse is	
	16A	
Start relay output	-	Connect to starter coil directly
-	1	Connect to battery negative pole
CAN GND	_	CAN communication shielding line(connect
CAN GND		to ECU terminal only)
CAN(H)	12	Using impedance 120Ω connecting line
CAN(L)	13	Using impedance 120Ω connecting line

Engine type: VolvoEDC4

# 13.10 JOHN DEERE

Terminals of controller	21 pins connector	Remark
Fuel relay output	G,J	
Start relay output	D	
CAN GND	-	CAN communication shielding line(connect to ECU terminal only)
CAN(H)	V	Using impedance 120Ω connecting line
CAN(L)	U	Using impedance 120Ω connecting line

Engine type: John Deere

# 13.11 MTU MDEC

Suitable for MTU engines, 2000 series, 4000 series

Terminals of controller	X1 connector	Remark
Fuel relay output	BE1	
Start relay output	BE9	
CAN GND	Е	CAN communication shielding line(connect to ECU terminal only)
CAN(H)	G	Using impedance 120Ω connecting line
CAN(L)	F	Using impedance 120Ω connecting line

Engine type: MTU-MDEC-303



# 13.12 MTU ADEC(SMART MODULE)

It is suitable for MTU engine with ADEC (ECU8) and SMART module.

Terminals of controller	ADEC (X1port)	Remark
Fuel relay output	X1 10	X1 Terminal 9 Connected to negative of
		battery
Start relay output	X1 34	X1 Terminal 33 Connected to negative of
		battery

Terminals of controller	SMART (X4 port)	Remark
CAN GND	X4 3	CAN communication shielding line(connect
CAN GND	Λ4 3	to controller's this terminal only)
CAN(H)	X4 1	Using impedance 120Ω connecting line
CAN(L)	X4 2	Using impedance 120Ω connecting line

**Engine type: MTU-ADEC** 

# 13.13 MTU ADEC(SAM MODULE)

It is suitable for MTU engine with ADEC (ECU7) and SAM module.

Terminals of controller	ADEC (X1port)	Remark
Fuel relay output	X1 43	X1 Terminal 28 Connected to negative of battery
Start relay output	X1 37	X1 Terminal 22 Connected to negative of battery

Terminals of controller	SAM (X23 port)	Remark
CAN GND	X23 3	CAN communication shielding line(connect with controller's this terminal only)
CAN(H)	X23 2	Using impedance 120Ω connecting line
CAN(L)	X23 1	Using impedance 120Ω connecting line

**Engine type: Common J1939** 

# **13.14 PERKINS**

It is suitable for ADEM3/ ADEM4 engine control mode. Engine type is 2306, 2506, 1106, and 2806.

Terminals of controller	Connector	Remark
Fuel relay output	1,10,15,33,34	
Start relay output	-	Connect to starter coil directly
CAN GND		CAN communication shielding line(connect
CAN GND	-	to ECU terminal only)
CAN(H)	31	Using impedance 120Ω connecting line
CAN(L)	32	Using impedance 120Ω connecting line

Engine type: Perkins



#### 13.15 **SCANIA**

It is suitable for S6 engine control mode. Engine type is DC9, DC12, and DC16.

Terminals of controller	B1 connector	Remark
Fuel relay output	3	
Start relay output	-	Connect to starter coil directly
CAN GND		CAN communication shielding line(connect
CAN GND	-	to ECU terminal only)
CAN(H)	9	Using impedance 120Ω connecting line
CAN(L)	10	Using impedance 120Ω connecting line

Engine type: Scania

#### 13.16 **VOLVO EDC3**

Suitable engine control mode is TAD1240, TAD1241, and TAD1242.

Terminals of controller	"Stand alone" connector	Remark
Fuel relay output	Н	
Start relay output	E	
Configurable output 1	Р	ECU power
Configurable output 1		Configurable output 1,"ECU power"

Terminals of controller	"Data bus" connector	Remark
CAN GND	-	CAN communication shielding line(connect in ECU this terminal only)
CAN(H)	1	Using impedance 120Ω connecting line
CAN(L)	2	Using impedance 120Ω connecting line

Engine type: Volvo

NOTE: When this engine type is selected, preheating time should be set to at least 3 seconds.

# 13.17 **VOLVO EDC4**

Suitable engine types are TD520, TAD520 (optional), TD720, TAD720 (optional), TAD721, TAD722, and TAD732.

Terminals of controller	Connector	Remark
	Expanded 30A relay, and	
Fuel relay output	relay offers battery	
Fuel relay output	voltage to terminal	
	1.Fuse is 16A	
Start relay output	-	Connect to starter coil directly
	1	Connected to negative of battery
CAN GND	_	CAN communication shielding line(connect
O/ III OIID		to ECU terminal only)
CAN(H)	12	Using impedance 120Ω connecting line
CAN(L)	13	Using impedance 120Ω connecting line

Engine type: VolvoEDC4



### 13.18 VOLVO-EMS2

Volvo Engine types are TAD734, TAD940, TAD941, TAD1640, TAD1641, and TAD1642.

Terminals of controller	Engine's	CAN port	Remark
Configurable output 1	6		ECU stop
Coringulable output 1	O		Configurable output 1 "ECU stop"
Configurable output 2	_		ECU power
Configurable output 2	5		Configurable output 2 "ECU power"
	3		Negative power
	4		Positive power
CANICND			CAN communication shielding line(connect
CAN GND	-		to ECU terminal only)
CAN(H)	1(Hi)		Using impedance 120Ω connecting line
CAN(L)	2(Lo)		Using impedance 120Ω connecting line

Engine type: Volvo-EMS2

NOTE: When this engine type is selected, preheating time should be set to at least 3 seconds.

#### **13.19 YUCHAI**

It is suitable for BOSCH common rail pump engine.

Terminals of controller	Engine 42 pins port	Remark
Fuel relay output	1.40	Connect to engine ignition lock
Start relay output	-	Connect to starter coil directly
CAN GND	-	CAN communication shielding line(connect with controller's this terminal only)
CAN(H)	1.35	Using impedance 120Ω connecting line
CAN(L)	1.34	Using impedance 120Ω connecting line

Battery	Engine 2 pins	Remark
Battery negative	1	Wire diameter 2.5mm <sup>2</sup>
Battery positive	2	Wire diameter 2.5mm <sup>2</sup>

**Engine type: BOSCH** 

# 13.20 WEICHAI

It is suitable for Weichai BOSCH common rail pump engine.

Terminals of controller	Engine port	Remark
Fuel relay output	1.40	Connect to engine ignition lock
Start relay output	1.61	
CAN GND	-	CAN communication shielding line(connect to the controller at this end only)
CAN(H)	1.35	Using impedance 120Ω connecting line
CAN(L)	1.34	Using impedance 120Ω connecting line

**Engine type: GTSC1** 

NOTE: If there is any question of connection between controller and ECU communication, please feel free to contact Smartgen service.



# 14 FAULT FINDING

Symptoms	Possible Solutions	
	Check starting battery;	
Controller Inoperative	Check connections of controller.	
	Check the DC fuse.	
	Check if water/cylinder temperature too high.	
Genset Stops	Check alternator voltage.	
	Check the DC fuse.	
	Check if an emergency stop button is fitted; Ensure battery	
Emergency Stop	positive is connected to the emergency stop input.	
	Check if connection is open circuit.	
Low Oil Pressure Alarm (After Crank	Check oil pressure sensor and connections.	
Disconnect)		
High Temp. Alarm (After Crank	Check temperature sensor and connections.	
Disconnect)		
Shutdown Alarm During Running	Check switch and connections according to information on LCD.	
	Check configurable inputs.	
	Check connections of fuel solenoid.	
Crank Disconnect Failed	Check starting battery.	
	Check speed sensor and its connections. Refer to engine manual.	
Starter Inoperative	Check connections of starter;	
	Check starting battery.	
	Check ATS;	
Transfer	Check connections between ATS and controller.	
	Check connections;	
	Check if COM port is correct;	
RS485 Failure	Check if A and B of RS485 is connected reversely;	
	Check if PC COM port is damaged;	
	120Ω resistance between PR485 and AB is Recommended.	